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Screwfix Cat No.	Monument Code	Description
12380	22PC	22mm AUTO PIPECUT

## **DO NOT INSERT FINGERS INTO PIPE CUTTER**

- Use pipe cutter only on pipe diameter as specified above.
- Open the gate of the tool and insert pipe; close the gate shut on the pipe.
- If the gate is held shut, the tool may be rotated around the pipe in either or both directions. When rotating in both directions, ensure whole circumference of pipe is cut.
- □ If the gate is **not** held shut, the arrow indicates the direction the tool must be rotated.
- □ The Ratchet Handle engages with outer ribbing of the pipe cutter and can be placed on either side of the pipe cutter for clockwise or anticlockwise rotation.
- □ The Ratchet Handle can be extended, by bolting a suitable length of material to the inside of the handle, using the two punched holes.
- Do NOT attempt to move the tool sideways before completing the cut or the cutter wheel will be damaged.

## **MAINTENANCE :**

- Before using the Ratchet Handle the rivet may require light oiling.
- □ To ensure long life, occasionally dis-assemble the pipe cutter and clean away flux residues and other dirt.

## **REPLACING THE WHEEL :**

- 1. Remove all 4 screws (A). Take care not to lose the 4 rollers (B).
- 2. Remove metal body (E) from plastic housing (F).
- 3. Using a suitable pin punch, remove pin (C). NB Do not drive pin (C) completely out of the metal body (E).
- 4. Insert the new cutter wheel (D) and insert wheel pin (C).
- 5. Assemble the tool.

## SPARE WHEEL :

To cut copper pipe ONLY, use : W15PC.

Reg. Des. Nos. 2044529 & 2055225 Patent Nos. 2288353





