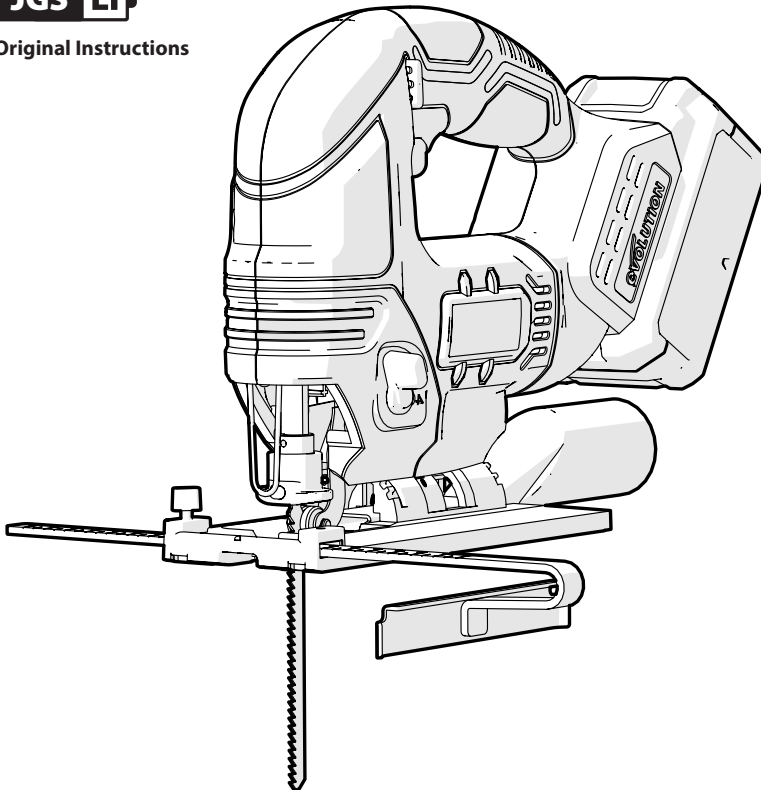


# evolution®

evolutionpowertools.com

**R90**  
**JGS Li**

Original Instructions



### **IMPORTANT**

Please read these operating and safety instructions carefully and completely.

For your own safety, if you are uncertain about any aspect of using this equipment please access the relevant technical helpline, the number of which can be found on the Evolution Power Tools website.

We operate several helplines throughout our worldwide organization, but technical help is also available from your supplier.

### **WEB**

[www.evolutionpowertools.com](http://www.evolutionpowertools.com)

### **EMAIL**

**UK:** [customer.services@evolutionpowertools.com](mailto:customer.services@evolutionpowertools.com)

**US:** [evolutioninfo@evolutionpowertools.com](mailto:evolutioninfo@evolutionpowertools.com)

### **GUARANTEE**

Congratulations on your purchase of an Evolution Power Tools Machine. Please complete your product registration 'online' as explained on the leaflet included with this machine. This will enable you to validate your machine's guarantee period via Evolution's website by entering your details and thus ensure prompt service if ever needed. We sincerely thank you for selecting a product from Evolution Power Tools.

Evolution Power Tools reserves the right to make improvements and modifications to the product design without prior notice.

Please refer to the guarantee registration leaflet and/or the packaging for details of the terms and conditions of the warranty.

## MACHINE SPECIFICATIONS

MACHINE	UK/EU/AUS	USA
Product Code	103-0001	103-0004
Voltage	18V d.c.	20V d.c.
Speed No Load	0-2300/min <sup>-1</sup>	
Max cutting depth wood	90mm	2-3/8"
Max cutting depth plastic	60mm	2-3/8"
Max cutting depth Mild steel	6mm	1/4"
length of stroke	25.4mm	1"
Weight bare	1.85kg	4lb
Weight loaded	2.29kg	5lb
NOISE EMISSION DATA*		
Sound Pressure L <sub>pA</sub> (No-Load)	81.7dB(A); K=5dB(A)	
Sound Power Level L <sub>WA</sub> (No-Load)	92.7dB(A); K=5dB(A)	
Uncertainty, K <sub>pA</sub> & K <sub>WA</sub>	5 dB(A)	
VIBRATION DATA		
Vibration max	2.465m/s <sup>2</sup>	

\*Noise emission test according to EN 62841-1 & EN 62841-2-11

## VIBRATION

**Note:** The vibration measurement was made under standard conditions in accordance with: EN 62841-1 & EN 62841-2-11

**Warning: Wear hearing protection!**

The declared vibration total value has been measured in accordance with a standard test method and may be used for comparing one tool with another.

The declared vibration total value may also be used in a preliminary assessment of exposure.

**(1.6) WARNING:** When using this machine the operator can be exposed to high levels of vibration transmitted to the hand and arm.

It is possible that the operator could develop "Vibration white finger disease" (Raynaud syndrome). This condition can reduce the sensitivity of the hand to temperature as well as producing general numbness. Prolonged or regular users of this machine should monitor the condition of their hands and fingers closely. If any of the symptoms become evident, seek immediate medical advice.

- The measurement and assessment of human exposure to hand-transmitted vibration in the workplace is given in: EN 62841-1 & EN 62841-2-11
- Many factors can influence the actual vibration level during operation e.g. the work surfaces condition and orientation and the type and condition of the machine being used. Before each use, such factors should be assessed, and where possible appropriate working practices adopted. Managing these factors can help reduce the effects of vibration:

### Handling

- Handle the machine with care, allowing the machine to do the work.
- Avoid using excessive physical effort on any of the machines controls.
- Consider your security and stability, and the orientation of the machine during use.

### Work Surface

- Consider the work surface material; its condition, density, strength, rigidity and orientation.

**WARNING:** The vibration emission during actual use of the power tool can differ from the declared total value depending on the ways in which the tool is used.

The need to identify safety measures and to protect the operator are based on an estimation






of exposure in the actual conditions of use (taking account of all parts of the operating cycle, such as the times the tool is switched off, when it is running idle, in addition to trigger time).

## (1.7) LABELS & SYMBOLS

**WARNING:** Do not operate this machine if warning and/or instruction labels are missing or damaged. Contact Evolution Power Tools for replacement labels.

**Note:** All or some of the following symbols may appear in the manual or on the product.

Symbol	Description
V	Volts
A	Amperes
min <sup>-1</sup> (RPM)	Speed
~	Alternating Current
n <sub>0</sub>	No Load Speed
	Wear Safety Goggles
	Wear Ear Protection
	Do Not Touch, Keep hands away
	Wear Dust Protection
	Wear Hand Protection
CE	CE Certification
UK CA	UKCA Certification
	TUV SUD Certification
	(RCM) Regulatory Compliance Mark for electrical and electronic equipment. Australian/New Zealand Standard
	Waste electrical and electronic equipment
	Read Manual
	WARNING

Symbol	Description
	Triman - Waste Collection & Recycling
	Keep away from heat and open flames - Do not dispose in fire
	Keep away from water - do not immerse in liquids
	Max temperature
	DC voltage

#### INTENDED USE OF THIS POWER TOOL

**WARNING:** This product is a Multipurpose Jigsaw and has been designed to be used with special Evolution T-shank blades. Only use blades designed for use in this machine and/or those recommended specifically by **Evolution Power Tools Ltd.**

#### When fitted with a correct blade this machine can be used to cut:

- Wood
- Wood Derived Products (MDF, Chipboard, Plywood, Blockboard, Hardboard, etc)
- Aluminium
- Mild Steel

#### PROHIBITED USE OF THIS POWER TOOL

**WARNING:** This product is a Multipurpose Jigsaw and must only be used as such. It must not be modified in any way, or used to power any other equipment or drive any other accessories other than those mentioned in this Instruction Manual.

**WARNING:** This product is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the safe use of the product by a person responsible for their safety and who is competent in its safe use.

#### (2.1) GENERAL SAFETY INSTRUCTIONS

(These General Power Tool Safety Instructions are as specified in EN 62841-1 & EN 62841-2-11; UL 62841-1 & UL 62841-2-11; CSA-C22.2 No. 62841-1 & CSA-C22.2 No. 62841-2-11).

**WARNING:** Read all safety warnings and instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference. The term "power tool" in the warnings refers to your mains-operated (corded)

power tool or battery-operated (cordless) power tool.

#### (2.2) 1) General Power Tool

##### Safety Warnings [Work area safety]

**a) Keep work area clean and well lit.**

Cluttered or dark areas invite accidents.

**b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.

**c) Keep children and bystanders away while operating power tool.** Distractions can cause you to lose control.

#### (2.3) 2) General Power Tool Safety Warnings [Electrical Safety]

**a) Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.

**b) Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.

**c) Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.

**d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.

**e) When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

**f) If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

#### (2.4) 3) General Power Tool Safety Warnings [Personal Safety].

**a) Stay alert, watch what you are doing and use common sense when operating a power tool.** Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

**b) Use personal protective equipment.** Always wear eye protection. Protective equipment such as dust masks, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.

**c) Prevent unintentional starting.** Ensure the switch is in the off-position before connecting to power source and or battery pack, picking up or carrying the tool. Carrying power tools with your

finger on the switch or energising the power tools that have the switch on invites accidents.

**d) Remove any adjusting key or wrench from blade bolt before turning the power tool on.** A wrench or key left attached to a rotating part of a power tool may result in personal injury.

**e) Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.

**f) Dress properly.** Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.

**g) If devices are provided for the connection of dust extraction and collection facilities, ensure that these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

**h) Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.

#### **(2.5) 4) General Power Tool Safety Warnings [Power tool use and care].**

**a) Do not force the power tool.** Use the correct power tool for your application. The correct power tool will do the job better and safer at a rate for which it was designed.

**b) Do not use the power tool if the switch does not turn it on or off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

**c) Disconnect the power tool from the power source from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventative safety measures reduce the risk of starting the power tool accidentally.

**d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.

**e) Maintain power tools.** Check for misalignment or binding of moving parts, breakage of moving parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

**f) Keep cutting tools sharp and clean.**

Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

**g) Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

**h) Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and

grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

#### **(2.6) 5) Battery tool use and care**

**a) Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.

**b) Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.

**c) When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.

**d) Under abusive conditions, liquid may be ejected from the battery; avoid contact.** If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.

**e) Do not use a battery pack or tool that is damaged or modified.** Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.

**f) Do not expose a battery pack or tool to fire or excessive temperature.** Exposure to fire or temperature above 130 °C may cause explosion.

**Note:** The temperature „130 °C“ can be replaced by the temperature „265 °F“.

**g) Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions.** Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

#### **6) Service**

**a) Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

**b) Never service damaged battery packs.** Service of battery packs should only be performed by the manufacturer or authorized service providers.

#### **ADDITIONAL SAFETY RULES FOR YOUR EVOLUTION JIGSAW**

**1. Do not expose to rain or water.**

**2. Wear hearing protection when necessary.** Exposure to noise can cause hearing loss.

**3. Cutting/scraping blades and accessories can become very hot.** Take care when changing or handling any bits or accessories.

**4. Hold the tool by the insulated gripping surfaces, especially when performing an operation where the blade may contact hidden wiring.** If the blade contacts a 'live' wire, exposed metal parts of the power tool could become 'live' and give the operator an electric shock.

**5. If possible, use clamps or a vice to hold your work.**

**6. When cutting into walls, floors or similar areas, make sure, as far as possible, that there are no services (gas or water pipes, electric cables etc) in the path of the blade.** Striking hidden services could cause injury to the user and damage to the property.

**7. Always disconnect the jigsaw from the power supply before changing the blade.** Never use damaged or distorted blades.

**8. Always allow the saw to come to a complete halt before putting it down.** A running tool may bounce uncontrollably if the blade tip contacts any surface.

**9. Always consider the work environment and wear the appropriate personal protection equipment.** This could include dust masks, eye protection, safety footwear etc.

#### (2.7) HEALTH ADVICE

**WARNING:** When using this machine, dust particles may be produced. In some instances, depending on the materials you are working with, this dust can be particularly harmful. If you suspect that paint on the surface of material you wish to cut contains lead, seek professional advice. Lead based paints should only be removed by a professional and you should not attempt to remove it yourself. Once the dust has been deposited on surfaces, hand to mouth contact can result in the ingestion of lead. Exposure to even low levels of lead can cause irreversible brain and nervous system damage. The young and unborn children are particularly vulnerable.

You are advised to consider the risks associated with the materials you are working with and to reduce the risk of exposure.

As some materials can produce dust that may be hazardous to your health, we recommend the use of an approved face mask with replaceable filters when using this machine.

#### You should always:

- Work in a well-ventilated area.
- Work with approved safety equipment, such as dust masks that are specially designed to filter microscopic particles.

**(2.8) WARNING:** the operation of any power tool can result in foreign objects being thrown towards your eyes, which could result in severe eye damage. Before beginning power tool operation, always wear safety goggles or safety glasses with side shield or a full face shield where necessary.

**WARNING:** Some wood and wood type products, especially MDF (Medium Density Fibreboard), can produce dust that may be hazardous to your health. We recommend the use of an approved face mask with replaceable filters when using this machine, in addition to using the dust extraction facility.

#### SERIAL NO. / BATCH CODE

The serial number can be found on the motor housing of the machine. For instructions on how to identify the batch code, please contact the Evolution Power Tools helpline or go to: [www.evolutionpowertools.com](http://www.evolutionpowertools.com)

#### (4.2) ITEMS SUPPLIED

	103-0001, 103-0004	103-0001A, 103-0001B, 103-0001C 103-0004A
Instruction Manual	✓	✓
Cordless Jig saw	✓	✓
Multi-purpose blades	✓	✓
Parallel edge guide	✓	✓
Dust port	✓	✓
2Ah Battery		✓
4Ah Battery		
5Ah Battery		
8Ah Battery		
Single dock charger		✓
Double dock charger		

#### ADDITIONAL ACCESSORIES

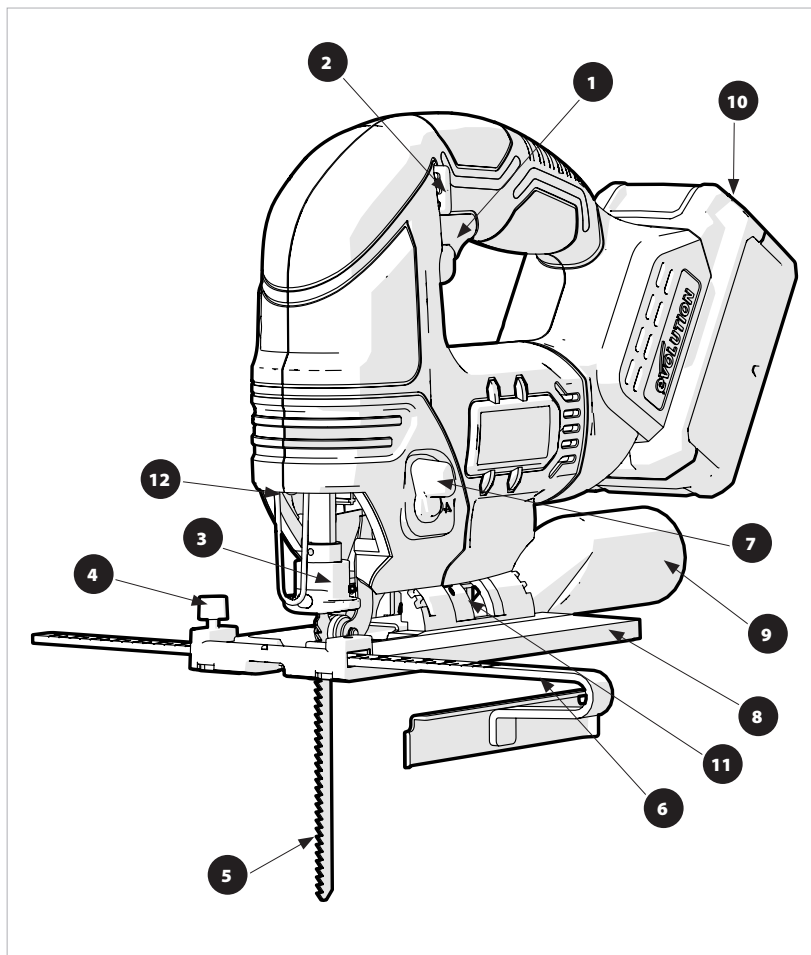
In addition to the standard items supplied with this machine the following accessories are also available from the Evolution online shop at [www.evolutionpowertools.com](http://www.evolutionpowertools.com) or from your local retailer.

Description	Part No
Multi-purpose blades	075-0200

Description	Part No	
2Ah Battery	R18BAT-Li2, R20BAT-Li2	EBAT18-Li-2
4Ah Battery	R18BAT-Li4, R20BAT-Li4	EBAT18-Li-4, EHPB18-Li-4
5Ah Battery	R18BAT-Li5, R20BAT-Li5	EBAT18-Li-5
8Ah Battery	R18BAT-Li8, R20BAT-Li8	EHPB18-Li-8
R18RCH-Li1 - Single dock charger	R18RCH-Li1, R20RCH-Li1	EFC18-Li
R18RCH-Li2 - Double dock charger	R18RCH-Li2, R20RCH-Li2	EMC18-Li

If you intend to store a battery for a period without use then store battery at room temperature (0°C to 20°C). When storing for very long periods boost charge the battery once per year to prevent over discharge; the Ambient temperature range for tool and battery use: 0°C to 40°C. Charging temperature: 5°C to 40°C.

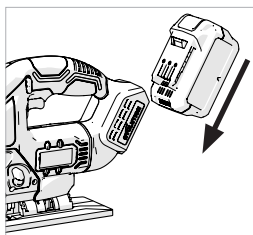
## MACHINE OVERVIEW



- 1. VARIABLE SPEED TRIGGER
- 2. SAFETY LOCK-OFF BUTTON
- 3. BLADE CLAMP
- 4. PARALLEL EDGE GUIDE CLAMPING SCREW
- 5. SAW BLADE
- 6. PARALLEL EDGE GUIDE
- 7. PENDULUM CONTROL

- 8. BASE PLATE
- 9. DUST PORT
- 10. BATTERY
- 11. BEVEL ADJUSTMENT
- 12. LED LIGHT





**Fig. 1**

#### **ASSEMBLY**

##### **To install the battery (Fig.1)**

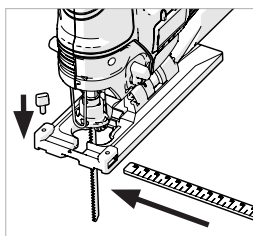
Slide the battery into the base of the tool until it clicks into place.

##### **To remove the battery**

Press the battery release button and slide the battery from the base.

##### **Installing the parallel edge guide (Fig.2)**

Unscrew the parallel edge guide clamping screw (4) and insert the parallel edge guide into the base plate. Replace the screw and tighten.



**Fig. 2**

##### **Installing the blade (Fig.3)**

1. With the blade facing forward, retract the blade clamp to the open position.
2. Firmly install the saw blade into the blade clamp and release the clamp.

##### **Removing the blade**

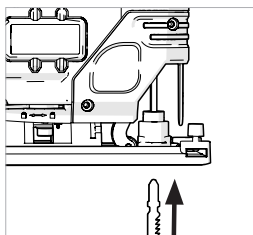
To remove the blade, retract the blade clamp to open position. Remove the blade and release the clamp.

##### **Installing Dust port (Fig.4)**

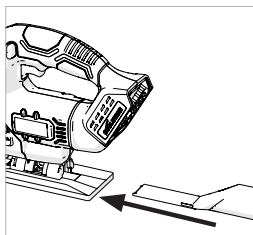
To attach the port to the tool, insert into the rear of the base plate.

##### **Variable speed trigger**

To start the tool, depress the lock-off button (2) and press the variable speed trigger (1)



**Fig. 3**



**Fig. 4**

## OPERATION

Turn the tool on without the blade making any contact with the workpiece and wait until the blade is at full speed. Then rest the base flat on the workpiece and gently move the tool forward along your previously marked cutting line.

### Adjusting the Cutting Action

This tool can be operated with a pendulum or a straight line (up and down) cutting action. The pendulum cutting action thrusts the blade forward on the cutting stroke and greatly increases cutting speed.

To change the cutting action, just turn the pendulum action lever to the desired cutting action position. **(Fig.5)** Refer to the table below to select the appropriate cutting action.

Position	Cutting actions	Applications
1	Straight line cutting action	For cutting mild steel, stainless steel and plastics. For clean cuts in wood and plywood
2	Small pendulum action	For cutting mild steel, aluminum and hard wood
3	Medium pendulum action	For cutting wood and plywood/ For fast cutting in aluminum and mild steel
4	Large pendulum action	For fast cutting in wood and plywood

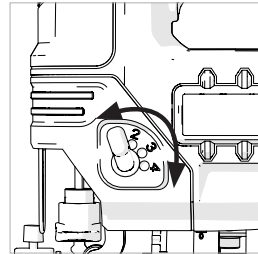
**The LED light** works when the switch is slightly or completely pressed, and allows the cutting area to be illuminated.

### Cutting Methods - Bevel Cutting (Fig.6)

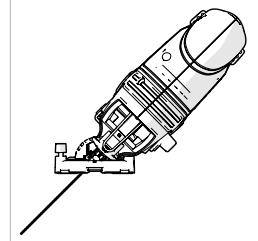
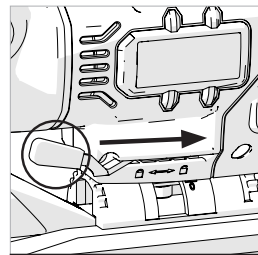
**WARNING:** Always be sure that the tool is switched off and the battery is removed before tilting the base.

To adjust the cutting angle, pull the bevel adjustment lever forward, set the desired angle and pull the lever back. Push the locking lever into the locking position.

With the base tilted, you can make bevel cuts at any angle between 0° and 45° (left or right).



**Fig.5**



**Fig.6**

## **CLEANING AND MAINTENANCE**

The machine does not require any special maintenance.

- Regularly clean the ventilation slots.
- Use a mild detergent on a damp cloth to clean the plastic parts of the machine. Do not use any cleaning agents and never let water come into contact with the machine.

## **ENVIRONMENT**

Never place any electric power tools in your household refuse.

To comply with European Directive 2012/19/EU concerning old electric and electronic equipment and its implementation in national laws, old electric power tools have to be separated from other waste and disposed of in an environment-friendly fashion, e.g. by taking to a recycling depot.

Recycling alternative to the return request:

As an alternative to returning the equipment to the manufacturer, the owner of the electrical equipment must make sure that the equipment is properly disposed of if he no longer wants to keep the equipment. The old equipment can be returned to a suitable collection point that will dispose of the equipment in accordance with the national recycling and waste disposal regulations. This does not apply to any accessories or aids without electrical components supplied with the old equipment.

Environmental damage through incorrect disposal of the batteries / rechargeable batteries.

Batteries /rechargeable batteries may not be disposed of with the usual domestic waste. They may contain toxic heavy metals and are subject to hazardous waste treatment rules and regulations. Please dispose of batteries according to the relevant local requirements.

Remove the battery from the product before disposal.



## EC DECLARATION OF CONFORMITY



### The manufacturer of the product covered by this Declaration is:

**UK:** Evolution Power Tools Ltd, Venture One, Longacre Close, Holbrook Industrial Estate, Sheffield, S20 3FR.

**FR:** Evolution Power Tools SAS, 61 Avenue Lafontaine, 33560, Carbon-Blanc, Bordeaux, France.

The manufacturer hereby declares that the machine as detailed in this declaration fulfils all the relevant provisions of the Machinery Directive and other appropriate directives as detailed below. The manufacture further declares that the machine as detailed in this declaration, where applicable, fulfils the relevant provisions of the Essential Health and Safety requirements.

### The Directives covered by this Declaration are as detailed below:

<b>2006/42/EC</b>	Machinery Directive.
<b>2014/30/EU.</b>	Electromagnetic Compatibility Directive,
<b>2011/65/EU. &amp;</b>	The Restriction of the Use of certain
<b>2015/863/EU.</b>	Hazardous Substances in Electrical Equipment (RoHS) Directive
<b>2012/19/EU.</b>	The Waste Electrical and Electronic Equipment (WEEE) Directive.

### And is in conformity with the applicable requirements of the following documents


**EN 62841-1:2015 • EN 62841-2-11:2016/A1:2020 • EN 55014-1:2017+A11:2020 • EN 55014-2:2015**

### Product Details

Description: R90JGS-Li CORDLESS JIGSAW  
 Evolution Model No: 103-0001  
 Brand Name: EVOLUTION  
 Voltage: 18V d.c.

The technical documentation required to demonstrate that the product meets the requirements of directive has been compiled and is available for inspection by the relevant enforcement authorities, and verifies that our technical file contains the documents listed above and that they are the correct standards for the product as detailed above.

### Name and address of technical documentation holder.

Signed:  Print: Barry Bloomer - CEO  
 Date: 07/10/21

**UK:** Evolution Power Tools Ltd, Venture One, Longacre Close, Holbrook Industrial Estate, Sheffield, S20 3FR.

**FR:** Evolution Power Tools SAS, 61 Avenue Lafontaine, 33560, Carbon-Blanc, Bordeaux, France.

**EC DECLARATION OF CONFORMITY****UK  
CA****The manufacturer of the product covered by this Declaration is:****UK:** Evolution Power Tools Ltd, Venture One, Longacre Close, Holbrook Industrial Estate, Sheffield, S20 3FR.**FR:** Evolution Power Tools SAS, 61 Avenue Lafontaine, 33560, Carbon-Blanc, Bordeaux, France.

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**The Directives covered by this Declaration are as detailed below:****UK legislation\_Supply of Machinery (Safety) Regulations 2008;****UK legislation\_Electromagnetic Compatibility Regulations 2016;****UK legislation\_The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012****UK regulation\_The Waste Electrical and Electronic Equipment Regulations 2013****And is in conformity with the applicable requirements of the following documents****BS EN 62841-1:2015 • BS EN 62841-2-11:2016/A1:2020 • EN 55014-1:2017/A11:2020****EN 55014-2:2015 • BS EN 55014-1:2017/A11:2020 • BS EN 55014-2:2015****Product Details**

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Signed:



Print: Barry Bloomer - CEO

Date:

07/10/21

**UK:** Evolution Power Tools Ltd, Venture One, Longacre Close, Holbrook Industrial Estate, Sheffield, S20 3FR.**FR:** Evolution Power Tools SAS, 61 Avenue Lafontaine, 33560, Carbon-Blanc, Bordeaux, France.

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## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

# evolution®

evolutionpowertools.com

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EPT QR CODE

