



# WATCH OUT! UNDERNEATH THE WOODEN FLOORING IS A 230 VOLT HEATING FOIL SYSTEM! NEVER DRILL OR SCREW INTO THE FLOOR!

SEE SCHEDULE/PICTURE FOR THE POSITION OF THE KLIMA FOIL.

## Control measurements:

Type foil which is installed: KLIMA Foil 120 W/m<sup>2</sup>  
Total length foil installed: \_\_\_\_\_ Meter  
Measured resistant value total installation \_\_\_\_\_ Ohm

## Control Check calculation:

(W/m<sup>2</sup> x 0.6 x meter-length = total Watts system)

120 W/m<sup>2</sup> x 0.6 x \_\_\_\_\_ meter-length = \_\_\_\_\_ Watt

**Difference ~ max. 5 %**

(52900 : Ohm = total Watts system)

52900 : \_\_\_\_\_ Ohm = \_\_\_\_\_ Watt

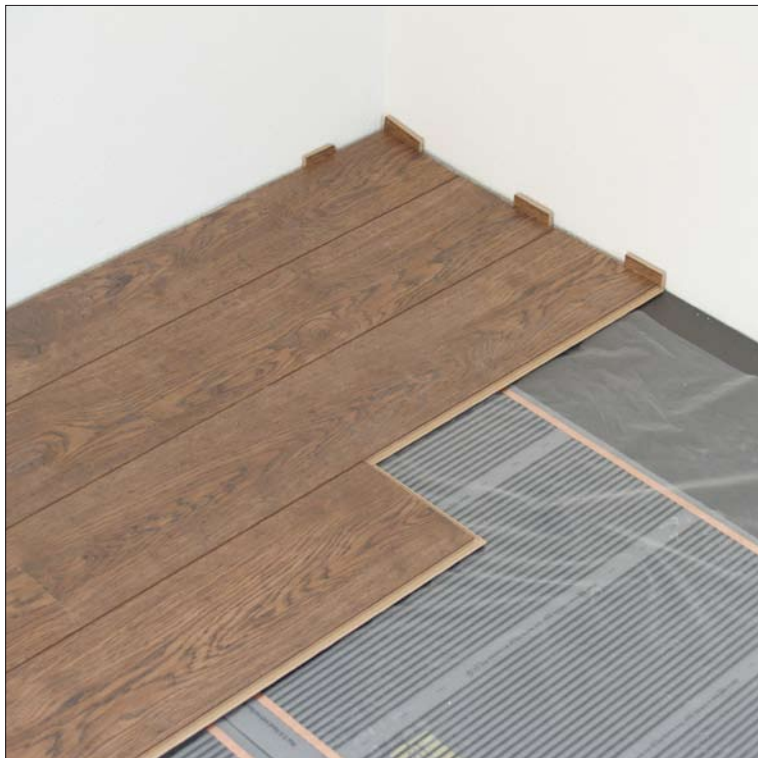
Installed by:

date:

Keep this control/check card in the meter cupboard in a visible place!

# K L I M A

## ELECTRIC UNDERFLOOR HEATING FOIL



## INSTALLATION INSTRUCTIONS

Dear Client,

Congratulations on the purchase of this KLIMA product. The KLIMA heating foil is manufactured from high quality, durable materials. To guarantee that your product functions optimally there are a few points of attention which are described in the Installation Instructions. We can only offer you the full guarantee if the KLIMA heating foil is correctly installed in accordance with the Installation Instructions. Carefully read the instructions prior to installation, and ensure that you have the correct tools and materials. The electrical installation must be carried out by a qualified electrician in accordance with IEE Regulations.

If you have any questions or require more information then you can contact the Support Line Monday to Friday from 9 am to 5 pm at:

**0871 321 0411**

or visit our website for more information and other products at:

**[www.klima.co.uk](http://www.klima.co.uk)**

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## 1. Checklist:

Check the contents of the box before starting.

A complete set consists of:

- KLIMA Heating foil
- Connection wire black/blue
- Crimp Connections
- Crimp Tool
- Insulation, PVC tape

- PP tape
- Flexible sensor tube
- Installation guide

Also required:

- Age resistant Polyethylene film 0.2 mm
- 6mm Polystyrene (PS) insulation
- Back box for thermostat



## 2. Points of interest:

**Please read the instructions carefully before starting installation!**

1. KLIMA heating foil may only be installed in dry places, IPX1
2. KLIMA heating foil may only be used as sub heating. There should always be another heating element with sufficient capacity that can be used at the same time. Keep windows and doors closed during heating periods.
3. The ambient temperature where the KLIMA foil is installed should be above 5 degrees Celsius.
4. The heating foil should always be installed together with an RCD.

5. The heating foil should be placed on 6mm (minimum) polystyrene insulation.

6. A 0.2 mm age resistant PE film should be placed over the heating foil before installing the laminate flooring.

7. The heating foil must not be placed under fixed furnishing such as wardrobes, inner-walls, kitchen units etc, as this will cause overheating.

8. The heating film should be separated from other heat sources like lights and chimneys. The distance should be at least 30 cm.

9. The floor covering must have a minimum thickness of at least 5mm, but must not have higher thermal resistance than  $0.17 \text{ W/m}^2\text{K}$ .

10. Thick rugs or other insulating materials should never be placed on a floor with electrical heating.

11. The thermostat needs to have the floor sensor properly installed to work.

12. The maximum current distributed through each length of heating foil is 5 A.

13. The FHT digital thermostat can switch up to 16 A. When switching above 16 Amps a Contactor must be used.

14. The floor sensor protects the floor from getting hotter than 27 degrees Celsius for maximum safety and comfort.

15. The heating foils should be connected with a double insulated cable (supplied).

16. Please visually check the KLIMA

foil for creasing or folding that may have happened during transit. Any such damaged areas must be discarded.

17. The heating foils can only be fixed with the tape that is included in the installation kit.

18. Warning: The parquet, laminate, or wooden flooring must have a minimum thickness of 5mm and a maximum thickness of 22 mm. When there is another thickness or any doubt whether the wood can be used in combination with floor heating, please contact the manufacturer of your wooden flooring.

### **3. Guarantee:**

Installation must be carried out by an approved fully qualified electrician. Only installation fitted in accordance with this manual will give you 10 years guarantee on the electro technical use of the KLIMA heating foil and 2 years on the thermostat and the floor sensor.

### **4. Important points of interest:**

#### **WARNING:**

The KLIMA heating foil requires a 230V supply and the installation must be carried out by a qualified electrician. The electrical installation should be carried out in accordance with the national regulations.

- The rating of the heating foil must comply with the rating of the thermostat, the circuit breaker and if needed the contactor.

- Good wiring practice must be observed.
- Installation must comply with current building and wiring regulations.
- Connection cables must not come in contact with the heating foil.
- The heating foil must be installed together with a Residual Current Device (RCD) with a maximum breaking current of 30mA.

## 5. Installation Planning:

Before installing the heating foil, make a sketch or drawing of the installation.

Plan where the thermostat should be placed. The thermostat should not be placed in direct sunlight. It must be convenient for the user and near to the electrical supply, at a height of 1.2 m approx.

Plan where the wiring and the connection to the electrical supply should be placed. Plan the layout for each heating foil panel.

The heating foil must be placed side by side with no gaps. The heating foil must cover as much floor area as possible.

## 6. Installation procedure

1. Make sure the floor is clean and free from dust.
2. Cut a track in the wall and the floor for the thermostat & floor sensor, make a smooth bend at floor level for the sensor conduit. The track for the conduit must be 50cm from the wall.
3. Push the floor sensor into the conduit.



The tip should be visible at the end of the conduit, but it may not stick out. Place the sensor in the middle of two rows of heating foil.

4. Cover the end of the conduit with the small grey cap, which is supplied with the system.

5. Install the flexible conduit with a smooth bend at the floor level.

6. Check the surface of the floor. To prevent damage it is important that the surface is flat and clean. The maximum height difference that is permitted is  $\pm 1$  mm.

7. If the floor is uneven then it is highly recommended that the floor is levelled using a suitable self levelling compound.

8. Fill up the track in the wall & floor with suitable filler.

9. Make sure the surface is clean, dry and free from grease.

10. Lay the 6mm insulation, it must cover the whole surface.

11. Tape all joints to prevent any movement between the panels. Leave a 30 mm gap for cables along the edge where the connections will be made. Make sure that the surface is clean and that no sharp objects can come into contact with or drop down onto the heating foil during the installation. Plan your work in a way that you don't have to step directly on the heating foil.

12. Roll out the heating foil along the edge of the room. The copper can face either up or down. Make sure that the heating film is completely flat without any creases.



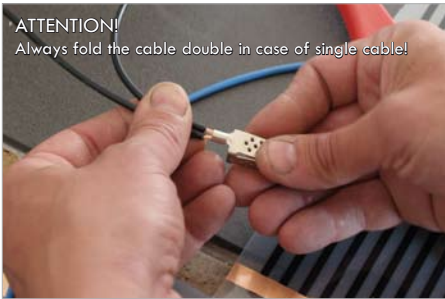


13. Cut the foil only along the perforation.

14. Cover the blind copper ends with a 50x50mm PVC tape.

15. Roll out the heating foil parallel to the first panel, they must not overlap.

16. Tape the foils to the insulation to avoid movements during the floor installation and service.



**ATTENTION!**  
Always fold the cable double in case of single cable!



**ATTENTION!**  
Always tighten the wires to the connector on both sides.



## 7. Connect the wires

Once the total floor surface is covered with the heating foil, the wires can be connected.

On the side where no connections are made, tape all the copper conductors with pieces of PVC tape. Protect the heating foil with left over 6mm insulation while you are working with connections.

To protect the crimp connection: Make a 3x6 cm cut-out in the 6mm insulation just below the connection point. Put a piece of PVC tape on the backside of the 6mm insulation.

The crimp connection must not protrude above the surface of the 6mm insulation to guarantee a good contact between the heating foil and the (wooden) floor.

Cut off 6mm of PVC insulation at the end of the cable, if only one cable is connected, fold the cable to fit into the connector crimp.

Connect the cables to the connector crimps: Tighten the connector by using the crimp tool.



### ATTENTION:

In case of a single connection cable (first connection), always fold the cable double! Always tighten on both sides (on top and under) the wires to the connector. Cables must be long enough and free to move and not be subjected to mechanical loads.

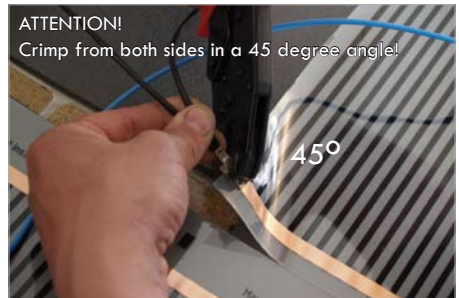
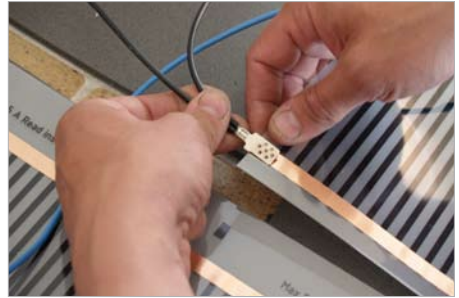
To connect the crimp to the heating foil: Make sure that the crimp connection is correctly set, max gap 1.3mm Place the crimp over the copper band on the heating foil. Tighten the crimp by hand. Then tighten the crimp with the crimp tool in a 45 degree angle from both sides.

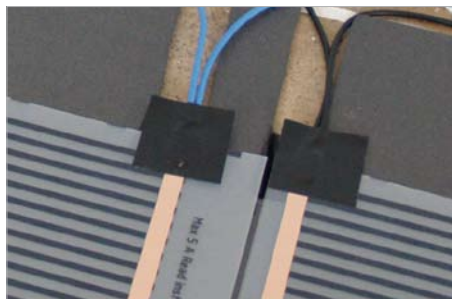
Connect the heating foils in parallel with the double insulated cable.

To insulate the crimp connection: Cut out 2 pieces of 50x50mm PVC tape. Place it on both sides of the crimp connection. The tape must end at least 5mm from the edge of the crimp.

## 8. Testing the installation:

1. All heating foils must be connected during the test.
2. Measure the overall resistance for the heating foils and note this in the protocol under Measured resistance before covering the floor
3. Calculate the actual power with formula:  $\text{Actual power} = 52900 / \text{Measured resistance}$  ; note in under: Actual power
4. Measure the total length of the heating film and calculate the Total Rate Power with the formula:  $\text{Total Rate Power} = \text{total}$





length x rated in W/m (printed on the heating foil) Note that under: Total Rated Power

5. Make a sketch or take a photo for documentation of the installation.

## 9. Covering the KLIMA Heating foil:

1. Cover the heating foil with age resistant PE foil with a minimum thickness of 0.2 mm. Film must overlap 200 mm if it is necessary to use several sheets to cover the surface.

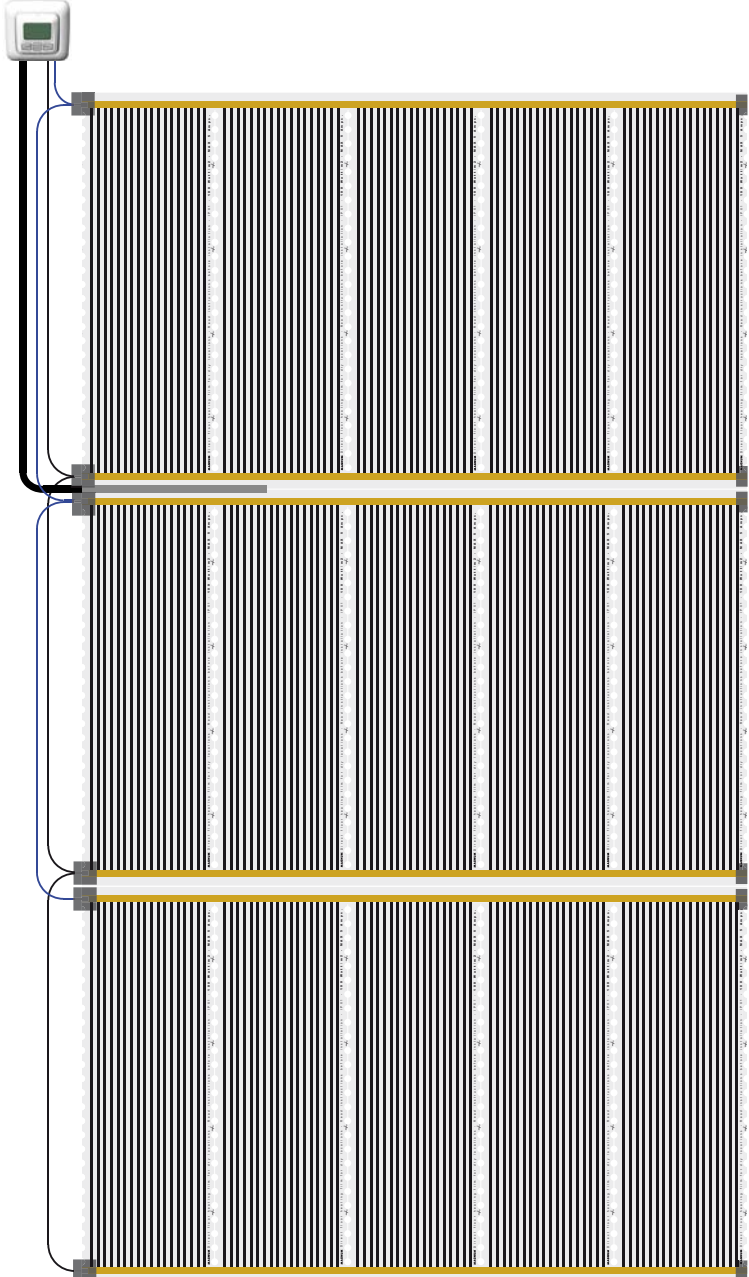
2. Install the laminate flooring according to the manufacturer's instructions. Please work with light footwear. Protect the heating foil, cables and connections with some spare 6mm insulation.

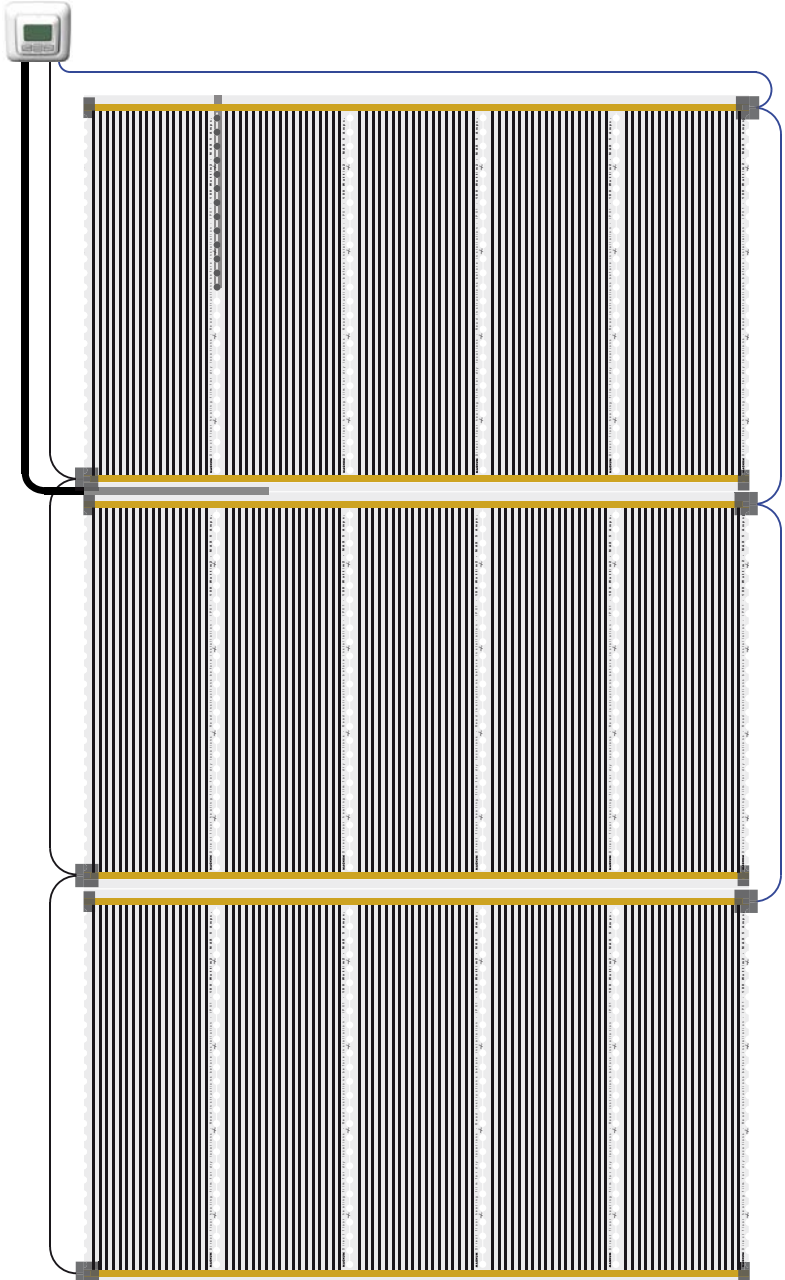
3. Measure the overall resistance of the heating foils and note it in the protocol under: Measured resistance when floor covering is installed. This protocol should be filled in completely. In case of a technical problem, the manufacturer will ask for this protocol-card. Connect the thermostat according to the instructions in the thermostat manual.



**ATTENTION:**  
**The thermostat must be limited to a MAXIMUM floor temperature of 27 degrees Celsius!**

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# Schedule or pictures of the installation

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