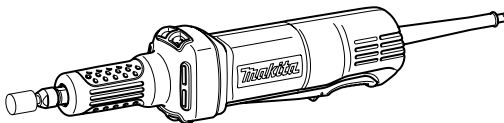


INSTRUCTION MANUAL

# Die Grinder

GD0600



007052

 DOUBLE INSULATION

**⚠WARNING:**

For your personal safety, READ and UNDERSTAND before using.  
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

## ENGLISH (Original instructions)

# SPECIFICATIONS

Model	GD0600
Max. collet capacity	6 mm or 6.35 mm (1/4")
Max. wheel point diameter	38 mm
Rated speed (n)/No load speed (n <sub>0</sub> )	25,000 min <sup>-1</sup>
Overall length	358 mm
Net weight	1.7 kg
Safety class	II/III

- Due to our continuing programme of research and development, the specifications herein are subject to change without notice.
- Specifications may differ from country to country.
- Weight according to EPTA-Procedure 01/2003

END202-6

ENG104-1

## Symbols

The following show the symbols used for the equipment. Be sure that you understand their meaning before use.



- Read instruction manual.



- DOUBLE INSULATION



- Wear safety glasses.



- Only for EU countries  
Do not dispose of electric equipment together with household waste material! In observance of European Directive 2002/96/EC on waste electric and electronic equipment and its implementation in accordance with national law, electric equipment that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

ENE050-1

## Intended use

The tool is intended for grinding ferrous materials or deburring castings.

ENF002-1

## Power supply

The tool should be connected only to a power supply of the same voltage as indicated on the nameplate, and can only be operated on single-phase AC supply. They are double-insulated in accordance with European Standard and can, therefore, also be used from sockets without earth wire.

## For European countries only

### Noise

The typical A-weighted noise level determined according to EN60745:

Sound pressure level ( $L_{pA}$ ) : 74 dB(A)

Uncertainty (K) : 3 dB(A)

The noise level under working may exceed 80 dB (A).

**Wear ear protection.**

ENG206-3

### Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745:

Work mode : surface grinding

Vibration emission ( $a_{h,SG}$ ) : 2.5 m/s<sup>2</sup> or less

Uncertainty (K) : 1.5 m/s<sup>2</sup>

ENG901-1

- The declared vibration emission value has been measured in accordance with the standard test method and may be used for comparing one tool with another.
- The declared vibration emission value may also be used in a preliminary assessment of exposure.

### WARNING:

- The vibration emission during actual use of the power tool can differ from the declared emission value depending on the ways in which the tool is used.
- Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

## EC Declaration of Conformity

We Makita Corporation as the responsible manufacturer declare that the following Makita machine(s):

Designation of Machine:  
Die Grinder

Model No./ Type: GD0600  
are of series production and

**Conforms to the following European Directives:**

98/37/EC until 28th December 2009 and then with  
2006/42/EC from 29th December 2009

And are manufactured in accordance with the following standards or standardised documents:

EN60745

The technical documentation is kept by our authorised representative in Europe who is:

Makita International Europe Ltd,  
Michigan, Drive, Tongwell,  
Milton Keynes, MK15 8JD, England

30th January 2009



Tomoyasu Kato  
Director

Makita Corporation  
3-11-8, Sumiyoshi-cho,  
Anjo, Aichi, JAPAN

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GEA005-2

## General Power Tool Safety Warnings

**⚠ WARNING** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

### Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

#### Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause

you to lose control.

#### Electrical safety

4. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
5. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
8. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
9. **If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** Use of an GFCI reduces the risk of electric shock.

#### Personal safety

10. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
11. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
12. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
13. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
14. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
15. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves**

**away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.

16. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

#### **Power tool use and care**

17. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
18. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
19. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
20. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
21. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
22. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
23. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

#### **Service**

24. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
25. **Follow instruction for lubricating and changing accessories.**
26. **Keep handles dry, clean and free from oil and grease.**

## **SPECIFIC SAFETY RULES**

**DO NOT** let comfort or familiarity with product (gained from repeated use) replace strict adherence to grinder safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.

#### **Safety Warnings Common for Grinding Operation:**

- This power tool is intended to function as a grinder. Read all safety warnings, instructions, illustrations and specifications provided with this power tool.** Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.
- Operations such as sanding, wire brushing, polishing or cutting-off are not recommended to be performed with this power tool.** Operations for which the power tool was not designed may create a hazard and cause personal injury.
- Do not use accessories which are not specifically designed and recommended by the tool manufacturer.** Just because the accessory can be attached to your power tool, it does not assure safe operation.
- The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool.** Accessories running faster than their rated speed can break and fly apart.
- The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool.** Incorrectly sized accessories cannot be adequately guarded or controlled.
- Do not use a damaged accessory. Before each use inspect the accessory such as abrasive wheels for chips and cracks. If power tool or accessory is dropped, inspect for damage or install an undamaged accessory. After inspecting and installing an accessory, position yourself and bystanders away from the plane of the rotating accessory and run the power tool at maximum no-load speed for one minute.** Damaged accessories will normally break apart during this test time.
- Wear personal protective equipment. Depending on application, use face shield, safety goggles or safety glasses. As appropriate, wear dust mask, hearing protectors, gloves and workshop apron capable of stopping small abrasive or workpiece fragments.** The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator

must be capable of filtrating particles generated by your operation. Prolonged exposure to high intensity noise may cause hearing loss.

8. **Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment.** Fragments of workpiece or of a broken accessory may fly away and cause injury beyond immediate area of operation.
9. **Hold power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and shock the operator.
10. **Position the cord clear of the spinning accessory.** If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning accessory.
11. **Never lay the power tool down until the accessory has come to a complete stop.** The spinning accessory may grab the surface and pull the power tool out of your control.
12. **Do not run the power tool while carrying it at your side.** Accidental contact with the spinning accessory could snag your clothing, pulling the accessory into your body.
13. **Regularly clean the power tool's air vents.** The motor's fan will draw the dust inside the housing and excessive accumulation of powdered metal may cause electrical hazards.
14. **Do not operate the power tool near flammable materials.** Sparks could ignite these materials.
15. **Do not use accessories that require liquid coolants.** Using water or other liquid coolants may result in electrocution or shock.

#### **Kickback and Related Warnings**

Kickback is a sudden reaction to a pinched or snagged rotating wheel, backing pad, brush or any other accessory. Pinching or snagging causes rapid stalling of the rotating accessory which in turn causes the uncontrolled power tool to be forced in the direction opposite of the accessory's rotation at the point of the binding.

For example, if an abrasive wheel is snagged or pinched by the workpiece, the edge of the wheel that is entering into the pinch point can dig into the surface of the material causing the wheel to climb out or kick out. The wheel may either jump toward or away from the operator, depending on direction of the wheel's movement at the point of pinching. Abrasive wheels may also break under these conditions.

Kickback is the result of power tool misuse and/or incorrect operating procedures or conditions and can be

avoided by taking proper precautions as given below.

- a) **Maintain a firm grip on the power tool and position your body and arm to allow you to resist kickback forces. Always use auxiliary handle, if provided, for maximum control over kickback or torque reaction during start-up.** The operator can control torque reactions or kickback forces, if proper precautions are taken.
- b) **Never place your hand near the rotating accessory.** Accessory may kickback over your hand.
- c) **Do not position your body in the area where power tool will move if kickback occurs.** Kickback will propel the tool in direction opposite to the wheel's movement at the point of snagging.
- d) **Use special care when working corners, sharp edges etc. Avoid bouncing and snagging the accessory.** Corners, sharp edges or bouncing have a tendency to snag the rotating accessory and cause loss of control or kickback.

#### **Safety Warnings Specific for Grinding:**

- a) **Use only wheel types that are recommended for your power tool.**
- b) **Wheels must be used only for recommended applications. For example: do not grind with the side of cut-off wheel.** Abrasive cut-off wheels are intended for peripheral grinding, side forces applied to these wheels may cause them to shatter.
- c) **Always use undamaged wheel flanges that are of correct size and shape for your selected wheel.** Proper wheel flanges support the wheel thus reducing the possibility of wheel breakage.
- d) **Do not use worn down wheels from larger power tools.** Wheel intended for larger power tool is not suitable for the higher speed of a smaller tool and may burst.

#### **Additional safety warnings:**

16. **Observe the instructions of the manufacturer for correct mounting and use of wheels. Handle and store wheels with care.**
17. **Check that the workpiece is properly supported.**
18. **Make sure the wheel is not contacting the workpiece before the switch is turned on.**
19. **Keep hands away from rotating parts.**
20. **Do not touch the workpiece immediately after operation; it may be extremely hot and could burn your skin.**
21. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
22. **Do not use the tool on any materials containing asbestos.**

23. Before using the tool on an actual workpiece, let it run for a while. Watch for vibration or wobbling that could indicate poor installation or a poorly balanced wheel.
24. Do not use this tool as cutter.

## SAVE THESE INSTRUCTIONS.

### ⚠WARNING:

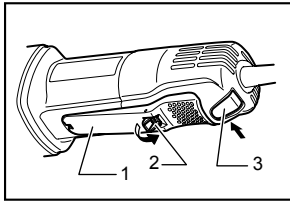
**MISUSE** or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

## FUNCTIONAL DESCRIPTION

### ⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

### Switch action



007053

1. Switch lever
2. Lock-off lever
3. Lock button

### ⚠CAUTION:

- Before plugging in the tool, always check to see that the switch lever actuates properly and returns to the "OFF" position when released.
- Do not pull the switch lever forcibly without pushing in the lock-off lever.

### For tool with lock button

To prevent the switch lever from accidentally pulled, a lock-off lever is provided. To start the tool, pull the lock-off lever toward the operator and then pull the switch lever. Release the switch lever to stop. For continuous operation, pull the switch lever and then push in the lock button. To stop the tool from the locked position, pull the switch lever fully, then release it.

### For tool without lock button

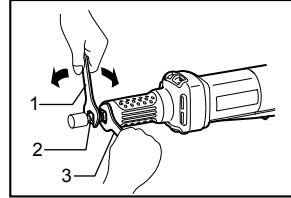
To prevent the switch lever from accidentally pulled, a lock-off lever is provided. To start the tool, pull the lock-off lever toward the operator and then pull the switch lever. Release the switch lever to stop.

## ASSEMBLY

### ⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

### Installing or removing wheel point



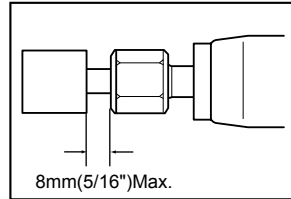
007055

1. Wrench 13
2. Collet nut
3. Wrench 13

Loosen the collet nut and insert the wheel point into the collet nut. Use one wrench to hold the spindle and the other one to tighten the collet nut securely.

The wheel point should not be mounted more than 8 mm from the collet nut. Exceeding this distance could cause vibration or a broken shaft.

To remove the wheel point, follow the installation procedure in reverse.

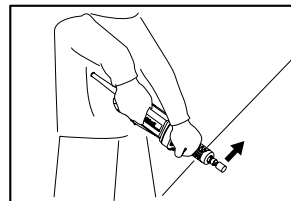


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### ⚠CAUTION:

- Use the correct size collet cone for the wheel point which you intend to use.

## OPERATION



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Turn the tool on without the wheel point making any contact with the workpiece and wait until the wheel point attains full speed. Then apply the wheel point to the workpiece gently. To obtain a good finish, move the tool in the leftward direction slowly.

**⚠CAUTION:**

- Apply light pressure on the tool. Excessive pressure on the tool will only cause a poor finish and overloading of the motor.

- When installing the rubber protector, always push it onto the tool until the protrusion inside the rubber fits to the grooves in the tool.
- Wheel points
- Collet cone set (3 mm, 6 mm, 1/4", 1/8")
- Wrench 13
- Side handle set
- Vise holder

## MAINTENANCE

**⚠CAUTION:**

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by Makita Authorized Service Centers, always using Makita replacement parts.

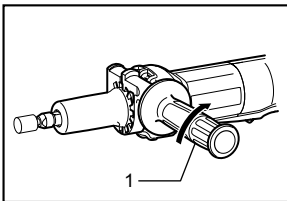
## ACCESSORIES

**⚠CAUTION:**

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

### Side handle



1. Side handle

007054

When using the side handle, remove the rubber protector, insert the side handle on the tool barrel as far as it will go and rotate it to the desired angle. Then tighten the handle firmly by turning clockwise.

**⚠CAUTION:**

- When using the tool without handle, always install the rubber protector on the tool.

Makita Corporation Anjo, Aichi, Japan