





# Installation, Finishing and Care Instructions

#### INTRODUCTION

Timber is a natural and sustainable product which, if properly treated, is protected from excessive changes due to variations in humidity and temperature. JELD-WEN doors are of engineered construction, with wood fibre faces, for greater stability. However if doors are exposed to such changes without correct treatment, movement or distortion, such as swelling, shrinking, warping or splitting may occur. Prior to finishing and hanging this door, inspect for damage and defects, DO NOT proceed to work on it if any noticeable damage or defect is evident. Finishing and/or installation of the door constitutes acceptance of aesthetic quality.

## **IMPORTANT**

- Doors must be stored flat on three level bearers and kept dry at all times
- Do not install or store the door in newly plastered rooms
- Polythene wrapping should remain on the doors until immediately before finishing and installing
- Check the door for defects or damage before installation -DO NOT continue to install the door if any defects or damage are found
- Doors should be handled carefully with clean gloves and not dragged across each other or across other surfaces
- Doors must be sealed on ALL edges prior to installation
- Claims for twisting, bowing, shrinking, or swelling that are moisture related (while the doors are not sealed according to our guidelines) will be rejected.

## **FINISHING**

These doors are fully finished on the front face, however you will need to decorate the edges with a suitable branded paint such as gloss, emulsion or eggshell.

#### TRIMMING/INSTALLATION

If the door is to be reduced in size, an equal amount of timber should be trimmed from either side or bottom, this must never exceed **8mm in total, 4mm each side and 6mm from the bottom.** JELD-WEN do not recommend trimming the top of the door.

Non fire rated doors should be hung on two 76mm (3") hinges or where large differences of temperature or humidity may occur, for example a bathroom or kitchen doors should be hung on three 76mm (3") hinges.

When fitting the door, pay particular attention to the lock block area. This is a reinforced area to accommodate a latch and handle. It is located approximately 900mm from the bottom of the door, which measures to the centre of the lock block giving 160mm of area either side of this measurement. This is marked by the words LOCK printed on the top edge of the door indicating which side. The block is 320mm high and 55mm wide.

### **MAINTENANCE**

Regular maintenance of this door should be made to prevent breakdown of the wood finish and to protect the timber from deterioration.

In the event of this door being proven to have a manufacturing defect where a replacement is needed, the liability shall under no circumstance exceed the price of the defective door. JELD-WEN will not be held responsible for problems resulting from poor workmanship applied to doors.

# **CONDITIONS OF SALE**

JELD-WEN will not be held responsible for any incidental work or problems as a result of bad storage, handling or incorrect fitting and finishing of our doors. The foregoing does not affect your statutory rights.





