# **BI-FOLD DOOR**



# Pack contents

- 1. Bottom pivot bracket, plastic lock & screws
- 2. Spring closer unit
- 3. Aligner bracket & screws
- 4. Top pin pivot
- 5. Top roller pivot
- 6. Serrated bottom pivot
- 7. Door knob & screw
- 8. Screws for metal top track

## **Tools required**

- 3m tape measure
- Pozi screwdriver bit
- Electric drill & screwdriver bit
- Mallet



# Fitting and fixing instructions

Ensure your opening for the Bi-Fold is the correct size and has sufficient clearance to allow the pivot operation. The opening should be 13mm wider and 31mm higher than the Bi-Fold door.

Please note bi-fold doors should not be trimmed.

Before you begin, check you have your contents pack. All the parts you need are included in the kit. The track is supplied attached to the door and will need to be removed before fitting.

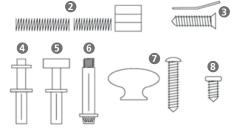
 To get started you will need to position the metal top track 19mm back from the front edge of the door frame.



 To determine which way to position the track, you will need to decide which way you want the door to fold - either to the left or the right. In this instruction we are fitting a left hand fold door, so the pivot



bracket should be positioned to the left. This will be on the opposite side if a right hand fold is required.



## Handing Options & Hardware Locations

**Right hand fold** 

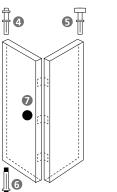
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#### Left hand fold



Ensure the track is level and central within the door frame, use the screw holes to mark and pilot drill the screw positions.

Secure the track in place using the 15mm screws provided.

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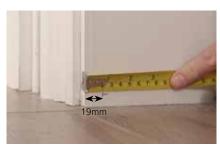
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**3.** Measure and mark 1980mm from the top of the track down the frame on the hanging side.



**4a.** Measure and mark 19mm from the inside edge of the frame backwards to position the bottom pivot bracket.



**b.** Secure in place with three 35mm screws.



c. Slot the plastic pivot retainer into the bottom pivot bracket.

5a. Offer the door up

guide.

to the opening to

identify where to

position the top pin

pivot and top roller

**b.** Return the door to

the floor and fully

insert the pivots into

the top and bottom of the door, using a mallet if necessary.

6. Unscrew and release

top metal track.

the top pivot in the

\*Refer to the diagram opposite for hardware locations. Slot the pivots loosely into the pre-drilled holes.



 Slot the bottom pivot into the bottom pivot bracket.

The door should slide

freely.



- You can adjust the top pivot in the track to set the edge gap, to ensure the door opens correctly.

Vertical adjustment

can also be made by

screwing the bottom

pivot up or down.



8. Add the spring closer that will create tension to hold the door closed, and also soften the door closing operation.



Offer the door back up to the opening, folding the doors and engaging the top pin pivot and the roller guide into the track. You may need someone to help you with this.



This product is for use with a decorative door knob only and does not need a latch. There is a wooden door knob provided, this should be attached to the left door towards the right edge.

Refer to hardware locations diagram if unsure and reverse if hanging a right fold option.

\*Refer to hardware location diagrams on previous page to position the pivots correctly. Loosly slot the predrilled holes.

