<table>
<thead>
<tr>
<th>Language</th>
<th>Translation</th>
<th>Pages</th>
</tr>
</thead>
<tbody>
<tr>
<td>DE</td>
<td>Nassschleifmaschine (Original-Anleitung)</td>
<td>4 - 7</td>
</tr>
<tr>
<td>GB</td>
<td>Wet Grinding Machine (Translation from the original instruction manual)</td>
<td>8 - 11</td>
</tr>
<tr>
<td>FR</td>
<td>Affûteuse à ea (Traduction du manuel d’origine)</td>
<td>12 - 15</td>
</tr>
<tr>
<td>IT</td>
<td>Affilatrice ad umid (Traduzione dalle istruzioni d’uso originali)</td>
<td>16 - 19</td>
</tr>
<tr>
<td>NL</td>
<td>Natslijpmachine (Vertaling van originele handleiding)</td>
<td>20 - 23</td>
</tr>
<tr>
<td>ES</td>
<td>Afiladora para afilado en húmedo (Traducción de la instrucción de original)</td>
<td>24 - 27</td>
</tr>
<tr>
<td>FIN</td>
<td>Märkähiontakone (Käännös alkuperäisestä käyttöohjeesta)</td>
<td>28 - 31</td>
</tr>
<tr>
<td>DK</td>
<td>Vådslibemaskine (Oversættelse fra den originale brugervejledning)</td>
<td>32 - 35</td>
</tr>
</tbody>
</table>
Dear customer,

we wish you a pleasant and successful working experience with your new scheppach wet grinding machine.

According to the applicable product liability law the manufacturer of this device is not liable for damages which arise on or in connection with this device in case of:

- improper handling
- non-compliance with the instructions for use
- repairs by third party, non authorized skilled workers
- installation and replacement of non-original spare parts
- improper use
- failures of the electrical system due to the non-compliance with the electrical specifications and the VDE 0100, DIN 57113 / VDE 0113 regulations

Recommendations:
Read the entire text of the operating instructions prior to the assembly and operation of the device.

These operating instructions are intended to make it easier for you to get familiar with your device and utilize its intended possibilities of use.

The operating instructions contain important notes on how to work safely, properly and economically with your machine and how to avoid dangers, save repair costs, reduce downtime, and increase the reliability and working life of the machine.

In addition to the safety regulations contained herein, you must in any case comply with the applicable regulations of your country with respect to the operation of the machine. Put the operating instructions in a clear plastic folder to protect them from dirt and humidity, and store them near the machine. The instructions must be read and carefully observed by each operator prior to starting the work. Only persons who have been trained in the use of the machine and have been informed on the related dangers and risks are allowed to use the machine. The required minimum age must be met.

In addition to the safety notes contained in the present operating instructions and the special regulations of your country, the generally recognized technical rules for the operation of wood working machines must be observed.

**General Notes**

- When you unpack the device, check all parts for possible transport damages. In case of complaints the supplier is to be informed immediately.
- Complaints received at a later date will not be acknowledged.
- Check the delivery for completeness.
- Read the operating instructions to make yourself familiar with the device prior to using it.
- Use only original parts for accessories as well as for wearing and spare parts. Spare parts are available from your specialized dealer.
- Specify our part numbers as well as the type and year of construction of the device in your orders.

**TiGer 2500**

<table>
<thead>
<tr>
<th>Scope of delivery</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Grindstone</td>
<td></td>
</tr>
<tr>
<td>Universal holder</td>
<td></td>
</tr>
<tr>
<td>Abrasive paste</td>
<td></td>
</tr>
<tr>
<td>Angle measurer 250</td>
<td></td>
</tr>
<tr>
<td>Leather honing disc</td>
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<table>
<thead>
<tr>
<th>Specifications</th>
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<tr>
<td>Dimensions LxWxH mm</td>
<td>450 x 330 x 430</td>
</tr>
<tr>
<td>Tool rest ø mm</td>
<td>12</td>
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<tr>
<td>Grinding stone ø mm</td>
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<tr>
<td>Idling running speed - grinding stone 1/min.</td>
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<tr>
<td>Cutting speed m/sec.</td>
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<tr>
<td>Weight kg</td>
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</table>

<table>
<thead>
<tr>
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<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Motor V</td>
<td>220 – 240</td>
</tr>
<tr>
<td>Input P1 W</td>
<td>200</td>
</tr>
<tr>
<td>Output P2 W</td>
<td>120</td>
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<tr>
<td>Motor speed 1/min.</td>
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<tr>
<td>Operating mode</td>
<td>S1 100 %</td>
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<tr>
<td>Current rating A</td>
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</tr>
</tbody>
</table>

Subject to technical modifications!!

**Safety Instructions**

Information relating to your safety are highlighted with this symbol in the present operating instructions.

**Operators' Training**

- Pass the safety instructions to all persons working with the machine.
- The operator must be at least 18 years old. Trainees must be at least 16 years old, but are only allowed to use the machine under supervision.
- Persons operating the machine must not be distracted.
- Keep away children from the machine if it is connected to the mains.
- Always wear tight clothes. Remove jewelry, rings, and wrist watches.
- Observe all safety instructions and warnings on the machine and maintain them in a readable state.
- Be careful when working with the machine: the rotating grinding tool may cause injuries of fingers and hands.

**Stability**

- Make sure the machine is installed on a firm ground with sufficient stability.
- Make sure the workplace is sufficiently illuminated.
**Mains Connection of the Machine**

- Check the mains connecting lines. Do not use defective lines. See electrical connection.
- Pay attention to the direction of rotation of the motor and the tools. See electrical connection.
- Installations, repair, and maintenance work relating to the electric installation may only be performed by specialists.
- Turn off the machine before you repair failures. Disconnect the mains plug.
- Turn off the motor when you leave the workplace. Disconnect the mains plug.
- Disconnect the machine from any external energy supply also in case of only moving the machine to another, nearby location! Properly reconnect the machine to the mains before you turn it on again!

**Setup and Adjustment of the Machine**

- Only perform retooling, measuring, and cleaning work when the motor is turned off. Disconnect the mains plug, and wait until the rotating tool stands still.
- All protection and safety devices must be immediately reinstalled once the repair and maintenance work is completed.

**Proper Use**

- The grinding machine has been exclusively designed for grinding steel using the offered tool (no hard alloy).
- The machine meets the currently valid EU machine directive.
- The machine has been designed for a one-shift operation, operating factor S1/100%.
- Observe all safety instructions and warnings on the device.
- Make sure that all safety instructions and warnings on the machine always are in a readable state.
- Only use the machine if it is in a technically faultless state. Pay attention to the intended use, the safety and dangers and comply with the operating instructions! Immediately repair (or have repair) failures which may affect the safety.
- The safety, working, and maintenance instructions and the dimensions set forth in the specifications must be observed.
- The applicable regulations for the prevention of accidents and other, generally recognized safety rules must be observed.
- The machine may only be used, maintained or repaired by trained persons who are familiar with the machine and have been informed about the dangers. Unauthorized modifications of the machine exclude a liability of the manufacturer for damages resulting from the modifications.
- The machine may only be used with original accessories and original tools of the manufacturer.
- Any other use is considered to be not intended. The manufacturer excludes any liability for resulting damages, the risk is exclusively borne by the user.

**Residual Risks**

The machine has been constructed according to the state of the art and the recognized safety rules. Nevertheless, single residual risks may occur during the operation.

- The rotating grinding wheel may cause injuries of fingers and hands.
- Danger caused by electric current if inappropriate electrical connecting lines are used.
- Furthermore, non obvious residual risks may exist in spite of all measures taken.
- Residual risks can be minimized by carefully observing the safety instructions and the intended use as well as the entire operating instructions.

**Assembly**

Assemble grinding stone (A) and the star knob (B) as shown in fig. 1. Then place the work piece surface (C) into the bracing element and secure it, using the help of the star knobs (see fig. 1). The water tank should be hooked into its port (D) (see fig. 5).

**Installation and Adjustment**

Please make sure that your grinding machine is installed in an upright and stable manner on a firm ground with sufficient illumination.

The machine has no front or rear side. You can alternatively grind with or against the direction of rotation.

**Electrical Connection**

The installed electric motor is connected and is ready to work.

The connection complies with the relevant VDE and DIN regulations.

The connection to the mains supply on the customer side and the used extension line must meet these regulations or the provisions of the local power supply company.

**Defective Electric Connection Lines**

Often, insulation damages occur on electrical connection lines. The possible causes are:

- Drag marks if connection lines are led through window or door clearances.
- Kinks due to improper attachment or routing of the connection line.
- Cuts caused by running over the connection line.
- Insulation damages caused by pulling the connection line out of the wall socket.
- Fissures caused by the aging of the insulation. Such defective electrical connection lines must not be used and are, due to the insulation damages, life threatening!

Regularly check the electrical connection lines for damages. Please make sure that the connection lines are disconnected from the mains supply during the check. Electrical connection lines must meet the applicable VDE and DIN regulations and the provisions of the local power supply company. Only use connection lines labeled with H07 RN. The labeling of the connection cable with the type specification is required.

**A.C. Motor**

- The supply voltage must be 220÷240 V/50 Hz.
- Extension lines up to a length of 25 m must have a...
minimum cross section of 1.5 mm², lines with a length exceeding 25 m must have a minimum cross section of 2.5 mm².
• The mains connection is protected with a maximum of 16 A.

Connections and repairs of the electrical equipment may only be performed by an electrician.

If you have further questions, please specify the following:
• Motor manufacturer and type
• Kind of current of the motor
• Data from the machine type plate
• Data of the electric control

If you return the motor, always return the complete drive unit with the electric control.

Working Instructions

Direction of Grinding (Fig. 1, Fig. 2)
It mainly depends on your requirements whether you want to work with or against the direction of grinding. If you want to quickly remove large quantities of steel (e.g. from very old, rusty tools) or if you want to grind coarse tools, such as axes, it is recommended to work against the direction of grinding. If you want to grind more precisely, we recommend to work with the direction of grinding. This applies, for example, to carving tools and knives. Please note that the grinding process is slowed down if you work with the direction of rotation.

Please check before each operation whether the surface of the grinding stone is even. To do so, lower the universal support onto the stone and turn it manually by 360°. If required, trim uneven material using the 250 trimming device.

Upon the time of delivery, the TiGer provides of even surfaces.

Water Reservoir (Fig. 3, Fig. 4)
Fill the water reservoir with water up to the marking. The grinding stone becomes saturated with water. Refill water, if required. Do not grind without water.

Once the grinding process is completed, lower the water reservoir to prevent the grinding stone from being in the water for an extended period of time.

Empty the water reservoir regularly. Otherwise, particles of steel and trimmed stone will accumulate and compress in the reservoir.

Expert tip: Such precipitations can be avoided if you place a magnet into the water.

Angle Measurer (Fig. 5)
Measure the angle of the grinding bezel by comparing the cutting edge to the notches. Then, you set the determined angle at the device by changing the height of the universal support. To do so, perform the following steps:
First, clamp the tool into the device and insert the device on the universal support.
Then, hold the angle measurer with the desired angle at the tool tip. Now, adjust the height of the universal support in such a manner that the front end of the angle measurer straightly borders the grinding stone. Please make sure that the angle measurer is always in alignment with the tool tip.

Note: The values indicated on the angle measurer are only standard values. Of course, you can change these values according to your requirements.

Grinding (Fig. 6)
Expert tip: New tools still show traces of the production process. You can substantially increase the lifetime of your tools if you grind them on both sides of the cutting edge before the first application. You simply grind the back side in the free-handed mode on the vertical of the grinding stone, and the front side as follows.
After you have set the angle, insert the tool mounted in the device on the universal support, turn on the motor, and start the grinding process. Press the tool evenly onto the grinding stone near the cutting edge, and move it crosswise across the stone. Please make sure that at least half the width of the cutting edge comes into contact with the grinding stone at any time to avoid damages of the stone.
To achieve finer grinding results, prepare the stone using the Stone preparer. Thereby you increase the graining from 250 to approximately 1000. The SP is available as an accessory from your scheppach dealer.

Sharpening (Fig. 7)
Never sharpen against the direction of grinding! Otherwise, the tool will cut into the leather!
Impregnate the leather disc using weak machine oil. Then apply abrasive paste on the leather disc. Turn on the device, and distribute the abrasive paste by pressing the ground tool with circular movements on the wheel.
These preparations are sufficient for five to ten tools. Then, you start again with a new layer of machine oil, followed by new abrasive paste. These measures increase the lifetime of the leather and the quality of your tools.

Expert tip: You can work in the free-handed mode for the trimming itself. You achieve a more precise result if you keep the tool in the device in the position in which you ground the tool.
Special accessories

Stone preparer, order no. 8949 0707
Change the graining of your TiGer within seconds from 250 to 1000 and vice versa!

Device for tubes and gouges (with 100) 55, order no. 8949 0706
You can equip finger-shaped tools with a unique sharpness!

Device for small knives 60, order no. 8949 0708
Device for large knives 120, order no. 8949 0709
This way it’s pure fun to work in the kitchen!

Device for axes 40, order no. 8949 0712
Cut firewood as fast as never before

– there is no need for huge machines.

Trimming device, order no. 8949 0713
Trimmed within seconds, and you can also polish unpolished metal!

Spare cutting edge, order no. 8949 0714
Just in case.

Leather honing disc, profiled, order no. 8949 0705
For the inner side of finger-shaped tools.
Only for EU countries. Do not dispose of electric tools together with household waste material! In accordance with the European directive 2012/19/EU on electrical and electronic equipment and its implementation in accordance with national law, electric tools that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

Elektriskt och elektroniskt utrustning och dess tillämpning i enligt nationell lagstiftning ska uttjänta elektriska verktyg som inte längre ska användas, samlas separat och returneras till en miljövänlig återvinning.

Spela på Pæsi EU. Non gettare le apparecchiature elettriche fra i rifiuti domestici! Conformità a la directive europeenne 2012/19/EU relative aux déchets d’équipements électriques ou électroniques (DEEE), et à sa transposition dans la législation nationale, les apparecchiature elettriche ed elettroniche e la sua attuazione in conformità alle norme nazionali, le apparecchiature elettriche elettroniche devono essere raccolte separatamente, al fine di essere reimpiegate in modo eco-compatibile.

Solo para países de la UE. ¡No desecho los aparatos eléctricos junto con los residuos domésticos! De conformidad con la Directiva Europea 2012/19/EU sobre residuos de aparatos eléctricos y electrónicos y su aplicación de acuerdo con la legislación nacional, las herramientas eléctricas cuya vida útil haya llegado a su fin no deben recoger por separado y trasladar a una planta de reciclaje que cumpla con las exigencias ecológicas.

Allen voor EU-landen. Geef elektrisch gereedschap niet met het huisvuil mee! Volgens de Europese richtlijn 2012/19/EU inzake oude elektrische en elektronische apparaten en de toepassing daarvan binnen de nationale wetgeving, dient gebruikte elektrisch gereedschap gescheiden te worden ingezameld en te worden afgevoerd naar een recycle bedrijf dat voldeed aan de geldende milieu-eisen.

Galler endast EU-länder. Elektriska verktyg får inte kasts i hushållssoporna! Enligt direktivet 2012/19/EU som avser äldre elektriska och elektroniska produkter och gällande national lovgivning ska brugt elverktøy indsamles separat och bortskaffas på en måde, der skærer miljøet mest muligt.

Kun for EU-lande. Elverktøj må ikke bortskaffes som allmindeligt affald! I henhold til det europæiske direktiv 2012/19/EU om bortskaffelse af elektriske og elektroniske produkter og gældende national lovgivning skal brugt elverktøj indsamles separat og bortskaffes på en måde, der skærer miljøet mest muligt.

Kun for EU-lande. Elektriska orron aladur ne odlazite u kućne otpadove! U skladu s Europejskima direktivom 2012/19/EU o starim električnim in elektronskim strojvima in usklajovanju s hrvatskim pravom istrošeni električni alati moraju se sakupljati odvođeni u odvojeno za recikliranje.

Kun for EU-lande. Elektrisk alet ne odlazite u kućne otpadove! Konform Direktive Europsene 2012/19/EU privítame to ekipamente električne in elektronike, ki so dosegljevalci svojega življenjskega časa. Električna orodja ob koncu nihov življenjske dobe je potrebno izvajati v ekološko odgovorni način.

Joson perustaa EU. Elektriska laitteita ei saa hävittää kotitalousjätteen mukana! Vastavalt Evropsena direktiiviin 2012/19/EU elektrisia laitteita, jotka ovat saapuneet loppuun, on tarkoitus kerätä erikseen ja palauteen kestävälle kierrätystä. 
Konformitätserklärung

DE hereby declares the following conformity under the EU Directive and standards for the following article

GB declares la conformité suivante selon la directive UE et les normes pour l’article

FR dichiara la seguente conformità secondo le direttive e le normative UE per l’articolo

IT prohlášuje následující shodu podle smernice EU a norm pro výrobek

CZ az EU-irányelv és a vonatkozó szabványok szerinti következő megfelelőségi nyilatkozatot tesz a termékre

HU ovime izjavljuje da postoji sukladnost prema EU-smjernica i normama za sljedeće artikle

HR deklará următoarea conformitate corespunzător directivei și normelor UE pentru articolul

RO declară următoarea conformitate compliantă cu directivele și normele UE pentru articolul

TR Normları gereğince asagıdaki uygunluk açıklık masını sunar.

FIN vakuuttaa täten, että seuraava tuote täyttää ala esitetyn EU-direktiivin vaatimukset

PL deklaruję, że produkt jest zgodny z następującymi dyrektywami UE i normami

SLO izjavlja sledeco skladnost z EU-direktivo in normami za artikel

SK prehlasuje nasledujúcu zhodu podľa smernice EU a noriem pre výrobok

EST kinnitab järgmist vastavust vastavalt ELi direktiivi ja standardite järgmist artiklinikümbrit

LT pareiškia, taip atitiktis pagal ES direktyvus ir standartai šį straipsnį

LV apliecinā šādu saskaņā ar ES direktīvu atbilstības un standartā šādu rakstu

NL verklaart hierbij dat het volgende artikel voldoet aan de daarop betrekking hebbende EG-richtlijnen en normen

RUS заявляет о соответствии товара следующим директивам и нормам EC

PT declara o seguinte conformidade com a Directiva da UE e as normas para o seguinte artigo

ES declara la conformidad siguiente según la directiva la UE y las normas para el artículo

DK erklærer hermed, at følgende produkt er i overensstemmelse med nedenstående EU-direktiver og standarder:

SE försäkrar härmed följande överensstämmelse enligt EU-direktiv och standarder för följande artikeln

NO erklærer herved følgende samsvar under EU-direktiv og standarder for følgende artikkel

NL verklaart hierbij dat het volgende artikel voldoet aan de daarop betrekking hebbende EG-richtlijnen en normen

<table>
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<tr>
<th>Art.-No. 5903202901</th>
<th>Documents registar: Stefan Hartinger</th>
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<tbody>
<tr>
<td>Subject to change without notice</td>
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Nassschleifmaschine TIGER 2500

Standard references: EN 61029-1; EN 61029-2-4

Ichenhausen, den 29.04.2015

Stefan Hartinger

Art.-No. 5903202901

Subject to change without notice
Defects visible shall be notified within 8 days after reception, otherwise warranty claims shall not be accepted. Garantie die wij zelf krijgen van de oorspronkelijke leverancier. De kosten voor de montage van nieuwe onderdelen vallen ten laste van de koper. Ebenso ist das Anbringen von Veränderungen oder der Wechsel von einer Kupplung zum anderen nicht mehr um kostenträchtige Aufwendungen zu erweitern. Fertigungsfehler unbrauchbar werden solle, kostenlos ersetzt. Für Teile, die wir nicht selbst herstellen, liefern wir nur insofern Gewähr, als wir uns Gewährleistungsansprüche gegen die Vorlieferanten statlichen. Wo es aber durch Gewährleistung oder durch die Vorschriften über die Abnahme nicht anders eingerichtet ist, ist die Rechtswirkung des Gewährleistungsvertrages unverändert. Wenn wir den Neuanfangswert der Maschine nicht selbst erkennen, können wir der Gewährleistungsvereinbarung in puncto within such period of time. With respect to parts not manufactured by us we only warrant resale as we are entitled to warranty claims against the upstream suppliers. The costs for the installation of the new part shall be borne by the buyer. The cancellation of sale or the reduction of purchase price as well as any other claim for damages shall be excluded.

Garantie D

Garantie NO

siehe unten erläutert.

Warranty GB

Garantie FR

Garantie NL

Garantie GB

Garantie D

Garantie PT

Garantie SLO

Garantie NL

Garantie GB

Garantie SLO

Garantie D

Garantie FR

Garantie NL

Garantie GB

Garantie D

Garantie GB

Garantie SLO

Garantie NO

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Garantia EST

Garantia EST

Garanti DK

Garantie NL

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Garantia SLO

Garantie PT

Garantie SLO

Garantie GB

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Garantie D

Garantie GB

Garantie PT

Garantie PT

Garantie NL

Garantie NL

Garantie GB

Garantie NL

Garantie GB

Garantia SLO

Garantie PT