



Dual Mode Precision Plunge Router 1400W MOF001

Developed from the multi-award winning TRA001, the MOF001 has won many prestigious awards around the globe since its release. Quiet, easy to control and simple to adjust, this compact machine is ideal for those looking for a router equally suited for table-mounted and hand-held use. Soft start allows close control during hand-held use, with even greater control available by fitting the multi-function fence, which is ideal for circle cutting. Variable speed ensures the router will handle a wide variety of bits for exact shaping of material. For table mounting, quick-fit pins are located in the base, allowing rapid fitment to the mounting plate, so the MOF001 is completely compatible with the RTA300 Router Table.

- Multi-award winning router with compact and powerful 1400W / 2-1/4hp motor
- Single switch from plunge to fixed-base router with rack and pinion height adjustment
- 8,000 21,000rpm electronic speed maintenance under load
- Automatic spindle lock for single wrench bit changes
- 3 -stage turret with direct reading scales for precise pre-set cut depths
- Soft start and variable speed provides the perfect speed for all cutter types
- · Micro winder enables continuous fine depth adjustment



Technical Specification

Product Height	290mm
Product Length	165mm
Product Width	285mm
Product Weight	6.2kg
Power	1400W
No Load Speed	21,000rpm
Speed Maintenance Under Load	8,000 - 21,000rpm
Sound Pressure LP	84.1dB
Sound Power LW	95.1dB
Depth Adjustment	Infinite
Electronic Speed Maintenance	Yes
Guide	Yes
Micro Adjustment	Yes
Plunge Range	0 - 59mm
Power On Indicator	Yes
Safety Power Switch	Yes

Compatible With

DCA 300	Dust Collection Bucket 23Ltr
RTA 300	Precision Router Table
FJA 300	Finger Jointer
AJA 150	Overhead Mounting Kit
TGA 150	Accessories Kit
TGA 250	Template Guide Kit 12pce
TWX7 RT001	Router Table Module
TRT A001	Router Track Adaptor

What's in the Box

- 1 x 1400W / 2-1/4hp Router
- 1 x 1/4" collet
- 1 x 8mm collet
- 1 x Table height winder
- 1 x Multi-function fence
- 1 x Collet wrench
- 1 x Extended base plate
- 1 x Instruction manual
- 1 x 6mm collet

₹ Operating and Safety Instructions

Bedienings- en veiligheidsvoorschriften

Instructions d'utilisation et consignes de sécurité

Gebrauchs- und Sicherheitsanweisung

Istruzioni Per L'uso E La Sicurezza

Instrucciones de uso v de seguridad



Thank you for purchasing this Triton tool. Please read these instructions: they contain information necessary for safe and effective operation of this product. This product has a number of unique features and, even if you are familiar with similar products, reading the instructions will help you get the full benefit of its unique design. Keep these instructions close to hand and ensure all users of this tool have read and fully understand them.

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SPECIFICATIONS

SPECIFICATIONS		
Part no:	M0F001	
Voltage:	EU - 220V - 240V AC, 50/60Hz SA - 220V - 240V AC, 50/60Hz AU - 220V - 240V AC, 50/60Hz USA - 120V AC, 60Hz JP - 100V, 50/60Hz	
Input power:	1400W / 21/4 Peak hp	
No load speed:	8,000 to 21,000rpm variable	
Collet:	EU - ¼" & 8mm SA - ½" & ¼" AU - ½" & ¼" JP - ¼" & 8mm USA - ½" & ¼"	
Plunge adjustment:	1) Free Plunge 2) Table Height Winder 3) Micro Adjuster	
Plunge Range:	59mm / 25/16"	
Insulation class:	Double insulated	
Net weight:	4.7kg / 10.4lbs	
Sound and vibration information:		
Sound pressure	L _{PA} : 85.4dB(A)	
Sound power	L _{WA} : 96.4dB(A)	
Uncertainty	K: 3dB	
Weighted Vibration	a _h : 4.300m/s ²	
Uncertainty	K: 1.5m/s ²	

As part of our ongoing product development, specifications of Triton products may alter without notice.

The sound intensity level for the operator may exceed 85dB(A) and sound protection measures are necessary.

WARNING: Always wear ear protection where the sound level exceeds 85dB(A) and limit the time of exposure if necessary. If sound levels are uncomfortable, even with ear protection, stop using the tool immediately and check the ear protection is correctly fitted and provides the correct level of sound attenuation for the level of sound produced by your tool.

WARNING: User exposure to tool vibration can result in loss of sense of touch, numbness, tingling and reduced ability to grip. Long term exposure can lead to a chronic condition. If necessary, limit the length of time exposed to vibration and use anti-vibration gloves. Do not operate the tool with hands below a normal comfortable temperature, as vibration will have a greater effect. Use the figures provided in the specification relating to vibration to calculate the duration and frequency of operating the tool.

Sound and vibration levels in the specification are determined according to EN60745 or similar international standards. The figures represent normal use for the tool in normal working conditions. A poorly maintained, incorrectly assembled, or misused tool, may produce increased levels of noise and vibration. www.osha.europa.eu provides information on sound and vibration levels in the workplace that may be useful to domestic users who use tools for long periods of time.

- 2. Micro Winder
- 3. Brush Cap
- 4. Winder Handle Clutch Ring
- 5. Plunge Selection Button
- 6. Depth Stop Lock Knob
- 7. Depth Stop
- 8. Shaft Lock Pin
- Chuck 9.
- 10. Turret Stops
- 11. Power Switch
- 12. Retracting Power Switch Cover
- 13. Plunge Spring Access Cap

- 15. Plunge Lock Lever
- 16. Safety Guards
- 17. Dust Extraction Port
- 18. Circle Cutting Pivot Mount
- 19. Baseplate Mounting Knobs
- 20. Fence
- 21. Collet (see specification table for sizes)
- 22. Spanner
- 23. Extended Baseplate
- 24. Table Height Winder
- 25. Table Height Winder Connection Point

SAFETY INSTRUCTIONS

WARNING Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

WARNING: This appliance is not intended for use by persons (including children) with reduced, physical or mental capabilities or lack of experience or knowledge unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children must be supervised to ensure that they do not play with the appliance.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

- 1) Work area safety
- a) Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- c) Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.
- 2) Electrical safety
- a) Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- c) Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- e) When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f) If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

WARNING: When used in Australia or New Zealand, it is recommended that this tool is ALWAYS supplied via Residual Current Device (RCD) with a rated residual current of 30mA or less

3) Personal safety

- a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- b) Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d) Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- f) Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.
- 4) Power tool use and care
- a) Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- b) Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) Disconnect the plug from the power source and/ or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

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- d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- e) Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- f) Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.
- 5) Service
- a) Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

ADDITIONAL SAFETY WARNINGS FOR ELECTRICAL ROUTERS

- Never start the router while the cutter is touching the workpiece.
- Ensure the cutter has completely stopped before plunging to the collet lock position.
- Do not handle cutters immediately after use they become very hot.
- Ensure the plunge spring is always fitted when using hand-held.
- Only use router cutters designed for woodwork, suitable for use between 8.000 and 21.000rpm.
- Only use cutters with a shank diameter exactly matched to the collet fitted.
- Extreme care must be taken not to overload the motor when using cutters with a diameter greater then 2" (50mm). Use very slow feed rates and/or multiple shallow cuts to avoid overloading the motor.

- Remove the plug from the socket before carrying out any adjustment, servicing or maintenance.
- Fully unwind cable drum extensions to avoid potential overheating.
- When an extension cable is required, you must ensure it has the right ampere rating for your power tool and is in a safe electrical condition.
- Ensure your mains supply voltage is the same as your tool rating plate voltage.
- Your tool is double insulated for additional protection against a possible electrical insulation failure within the tool.
- Always check walls, floors and ceilings to avoid hidden power cables and pipes.
- After long working periods external metal parts and accessories could be hot.
- Handle router bits with care, they can be extremely sharp.
- Check the bit carefully for signs of damage or cracks before use. Replace damaged or cracked bits immediately.
- Always use both handles and make that you have a firm grip on the router before proceeding with any work.
- · Keep your hands away from the rotating bit.
- Make sure that the bit is not in contact with the work when you switch the machine on.
- Before using the tool to make a cut, switch on and let it run for a while. Watch for vibration or wobbling that could indicate an improperly installed bit.
- Take notice of the direction of rotation of the bit and the direction of feed.
- Always switch off and wait until the bit has come to a complete stand still before removing the machine from the workpiece.
- Ensure that you have removed foreign objects such as nails and screws from the work before commencing operation.
- Rags, cloths, cord, string and the like should never be left around the work area.
- Use safety equipment including safety goggles or shield, ear protection, dust mask and protective clothing including safety gloves.

SYMBOLS

ENVIRONMENTAL PROTECTION



Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist. Check with your local authority or retailer for recycling advice.



Always wear ear, eye and respiratory protection.



Conforms to relevant legislation and safety standards.



Instruction warning.



Double insulated for additional protection.

FUNCTIONS

POWER SWITCH

When the router is connected to the power source, the Power Switch (11) will illuminate in both 'On' and 'Off' positions.

The Retracting Power Switch Cover (12) prevents accidental starting of the router. It must be retracted before the router can be switched on. The cover will remain open until the router is switched off.





CUT DEPTH ADJUSTMENT

There are three methods of cut depth adjustment, depending on the accuracy and control required: Free Plunge, for conventional and fast depth adjustment; Table eight Winder, for controlled and fast adjustment; and Micro Adjuster, for precise depth setting throughout the full plunge range.

FREE PLUNGE

Free plunge depth
 adjustments can be made
 with the Plunge Selection
 Button (5) engaged. Press it
 deep inside the handle until
 it engages inward.



- Release the Plunge Lock
 Lever (15) and push the body of the router until the required depth is reached. Re-lock the plunge lock lever
- The position of the plunge lock lever can be altered by removing its retaining screw and repositioning the lever on the bolt. Re-tighten firmly.

TABLE HEIGHT WINDER

- Table height winder plunge depth adjustments can be made when the Plunge Selection Button (5) is flush with the handle. If engaged, press the plunge selection button inward and allow it to spring out flush with the bandle. Ensure the Plunge.
 - handle. Ensure the Plunge Lock Lever (15) is unlocked.
- 2. Pull the Winder Handle
 Clutch Ring (4) into the
 handle then turn the handle
 to raise or lower the cutter.
 Release the ring at the
 required depth, allowing it to

'pop out'. locking the cutter at the required depth.

3. Lock the plunge lock lever, particularly for heavy cuts.

MICRO WINDER

For use in Table Height Winder plunge mode only.

 Disengage the Plunge Selection Button (5), and ensure that the Plunge Lock Lever (15) is unlocked.



If the Micro Winder (2) is turned with the plunge lock lever engaged, the micro winder will start clicking and the cut depth will remain unchanged.

Turn the micro winder clockwise to increase cut depth and anti-clockwise to reduce cut depth.



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When the end of the depth adjustment range is reached the micro winder will offer greater resistance and will begin to 'click'.

3. Lock the plunge lever, particularly for heavy cuts.



FITTING AND CHANGING CUTTERS

- Turn the power switch 'off', allowing the retracting switch shutter to close (the retracting shutter will lock closed when the collet lock is engaged)
- Place the router upside down, or on its side. With the motor completely stopped, plunge the router to its maximum depth using the free plunge or table height winder plunge mode.

Ensure the Depth Stop (7) is fully retracted (see 'Depth Stop and Turret'). The collet should be protruding

through the base, allowing easy spanner access.

Insert your router bit fully into the collet then use the Spanner (22) to turn the collet slightly, allowing the collet lock to engage. Once engaged, turn the spanner clockwise to tighten the cutter.

Return the router to a normal operating depth. This will disengage the collet lock and release the retracting switch shutter, enabling

access to the power switch.



VARIABLE SPEED CONTROL

Router speed settings are not critical - generally the highest speed which does not result in burn marks on the workpiece should be used. Where stated, always follow the cutter manufacturers' maximum speed limitations.

Operating at reduced speed increases the risk of damage to the router as a result of overload. Use very slow feed rates and/or multiple shallow cuts.

The Speed Controller (14) is marked 1 to 5, corresponding approximately with the speeds and cutter diameters below. Turn the dial to select the required speed.



Setting	RPM	Cutter Diameter
5	21,000	Up to 25mm (1")
4	18,000	25 - 50mm (1" - 2")
3	14,500	50 - 65mm (2" - 2 ¹ / ₂ ")
2	11,000	Over 65mm (2 ¹ / ₂ ")
1	8,000	Use only if burning

DUST EXTRACTION

Dust Port

The Triton Router is equipped with a Dust Extraction Port (17) for chip extraction above the cut. It accepts 38mm (1½") 0.D. hose, supplied with the Triton Dust Collector (DCA300).



The hose screws into position via a left hand thread (anti-clockwise).

DEPTH STOP & TURRET

The Depth Stop (7) and Turret Stops (10) are used in free plunge mode to accurately preset up to three different cut depths.

- Loosen the Depth Stop Lock
 Knob (6) and retract the
 Depth Stop (7) fully, then
 re-tighten.
- Set the turret thumbwheel(s) to the required plunge depth(s) using the scales on the turret post.
- Fit the cutter, and adjust the plunge depth until the cutter tip is level with your 'zero datum' (eg. router base or router table surface).
- Rotate the turret until the fixed turret post is in line with the depth stop. Release the stop, allowing it to spring onto the post, then re-tighten.
- 5. Rotate the turret again until the bolt of the chosen thumbwheel is in line with

the stop. Plunge until the hollow depth stop locates over the bolt and hits the thumbwheel. Engage the Plunge Lock Lever (15).











The plunge depth must be reduced before the turret can be rotated to another stop position.

This is achieved by setting all three stops by sight, rather than using the turret scale.

OPTIONAL TEMPLATE GUIDE KIT

An optional template guide kit is available from your Triton retailer.



HAND-HELD OPERATION

- Always use both hands to control the router and ensure the workpiece is securely clamped to prevent any movement during operation.
- Never operate the router free-hand without some form of guidance. Guidance can be provided by a bearing guided cutter, the fence guide supplied, or a straight edge (eg. a batten clamped to the workpiece as shown above).
- Always feed against the direction of cutter rotation (clockwise, as indicated by the arrows on the router base).
- Do not operate the router upside down unless securely mounted in a well-guarded router table (eg. Triton brand)

THE BASE ASSEMBLY

The Extended Baseplate (23) supplied with the Triton Router provides greater stability when using bearing guided cutters along an edge.

Place one hand on the long end of the base, holding it down onto the workpiece, and grip the router handle furthest away with your other hand.



EXTENDED BASEPLATE AND FENCE

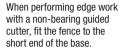
- To fit the Extended Baseplate (23) loosen the Baseplate Mounting Knobs (19) approximately 10mm (3/8") up the coach bolt
- Position the extended baseplate onto the base of the router with the heads of the coach bolts beneath the keyhole slots in the baseplate. The router can be mounted with the long.



- 3. Push the baseplate mounting knobs until the bolt heads locate into the keyholes, then slide the extended baseplate until the bolts locate against the ends of the keyhole slots. Tighten the knobs firmly.
- 4. To fit the Fence (20) loosen the fence knobs a few turns

and slide the fence along the tracks on the base. Lock at the required setting by tightening both fence knobs.

When routing trenches some distance in from an edge, fit the fence to the long end of the base.



If using a very large diameter cutter it may be necessary to fix wooden blocks to the fence faces via the screw holes, to

ensure the cutter does not contact the fence.





Circle Cutting

- 1. Fit the Extended Baseplate (23), without fence, to the router
- 2. Remove the Circle Cutting Pivot Mount (18) from the base and fix it to the centre of the workpiece, using a small nail or screw, through

one of the holes in the pivot mount. Leave the pivot mount bolt in position.

- 3. Lower the router and base over the pivot mount and refit the washer and wing-nut.
- 4. With the power switched 'Off', rotate the router along the intended path to check the circle, and make any necessary adjustments.
- 5. Cut the circle in several passes, lowering the cut depth by approximately 2mm (1/13") each pass. Do not attempt to cut deeply in one pass.

Through cuts: If cutting all the way through the material, fix a sacrificial board to the underneath of the workpiece. Cut the circle oversize, then when the cut is all the way through, reduce the diameter and work back to the required size, using light, full depth passes.



TABLE MOUNTED OPERATION

- Fitting and operating this router on a router table should be carried out in accordance with the literature supplied with the router table.
- Whilst this product was designed for efficient and convenient operation on most router tables, it is particularly suited for use with the Triton Router Table RTA300.
- Router adjustments are extremely easy using the unique features described earlier in the manual. See 'Fitting & Changing Cutters' and 'Cut Depth Adjustment'.

REMOVING THE PLUNGE SPRING

IMPORTANT: The plunge spring MUST be removed before this router is fitted into a router table:

- 1. Set the router at the top of its plunge range and engage the Plunge Lock Lever (15).
- 2. Loosen the small screw next to the Plunge Spring Access Cap (13) a few turns.
- 3. Holding the plunge spring access cap firmly so that the spring will not shoot upwards when released, twist the cap anti-clockwise to remove it.

- 4. Remove the spring and store in a safe place.
- 5. Replace the plunge spring cap and re-tighten the screw. NOTE: Be sure to re-fit the
 - plunge spring before using the router freehand.
- · The Table Height Winder (24) engages with the Table **Height Winder Connection** Point (25) for quick and easy above-the-table height adjustment when the router is table-mounted.







- Any damage to the router should be repaired and carefully inspected by qualified repair personnel before use. Service or maintenance performed by unqualified personnel could result in injury.
- Servicing should only be carried out by authorised Triton Repair Centres using original Triton replacement parts. Follow instructions carefully and refer to 'Troubleshooting' for problem identification and advice. Use of unauthorised or faulty parts may create a risk of electric shock or injury.
- · Triton Precision Tools will not be responsible for any damage or injury caused by unauthorised repair of the router or by mishandling of the tool.

BRUSH REPLACEMENT

The carbon brushes are a consumable item which should be inspected periodically and replaced when worn. Failure to do so may result in damage to the motor.

- 1. With the router disconnected from power, unscrew the Brush Caps (3) located on the front and rear of the motor.
- 2. Remove the brushes by pulling carefully on the protruding springs.
- 3. If either of the brushes is worn to less than 6mm long, they must both be replaced using genuine Triton replacement brushes - available from Authorised Triton Repair Centres.



POWER CORD REPLACEMENT

If the supply cord needs replacing, the task must be carried out by the manufacturer, the manufacturer's agent. or an authorised service centre in order to avoid a safety hazard.

TROUBLESHOOTING

The following chart contains information designed to assist in diagnosing and resolving router problems.

SYMPTOM	POSSIBLE CAUSE	REMEDY
Router will not operate	No power supply	Check power is available at source
	Brushes worn or sticking	Disconnect power, open brush caps and ensure brushes move freely in the holders. Check whether the brushes require replacing – see 'Brush Replacement' (above)
	Switch is faulty	Go to www.tritontools.com for your nearest repair agent
	Motor components open or short circuited	Go to www.tritontools.com for your nearest repair agent
Router runs slowly	Blunt or damaged cutter	Re-sharpen or replace cutter
	Variable speed set low	Increase variable speed setting.
	Motor is overloaded	Reduce pushing force on router.
Makes an unusual sound	Mechanical obstruction	Go to www.tritontools.com for your nearest repair agent
	Armature has shorted sections	Go to www.tritontools.com for your nearest repair agent
Excessive vibration	End of adjustment range is reached	Replace cutter
Heavy sparking occurs inside motor housing	Plunge lock lever incorrectly positioned	Disconnect power, remove brushes, clean or replace
	Armature short circuited or open circuited	Go to www.tritontools.com for your nearest repair agent
	Commutator dirty	Go to www.tritontools.com for your nearest repair agent

Micro adjuster "clicks"	Plunge lock engaged	Release plunge lock lever	
	Plunge selector button is released	Engage the plunge selector button. Refer to 'Table Height Winder'	
	Reached end of adjustment range.	Reset the router.	
Plunge lock lever not locking	Plunge lock lever not correctly positioned	Reposition plunge lock lever as described in 'Free Plunge'	
Shutter on power switch not releasing	Router is plunged to full depth - in collet lock position	Reduce plunge depth	
Can't plunge to collet lock position	Power switch "On"	Switch power "Off"	

WARRANTY

To register your guarantee visit our web site at www.tritontools.com* and enter your details.

Your details will be included on our mailing list (unless indicated otherwise) for information on future releases. Details provided will not

be made available to any third party.

PURCHASE RECORD

Date of Purchase: Model: MOF001 Serial Number:	//
	(Located on motor label)

Retain your receipt as proof of purchase

Triton Precision Power Tools guarantees to the purchaser of this product that if any part proves to be defective due to faulty materials or workmanship within 3 YEARS from the date of original purchase, Triton will repair, or at its discretion replace, the faulty part free of charge.

This guarantee does not apply to commercial use nor does it extend to normal wear and tear or damage as a result of accident, abuse or misuse.

* Register online within 30 days.

Terms & conditions apply.

This does not affect your statutory rights