

DEWALT[®]

XR LI-ION

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DCS331
DCS332

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Figure 1

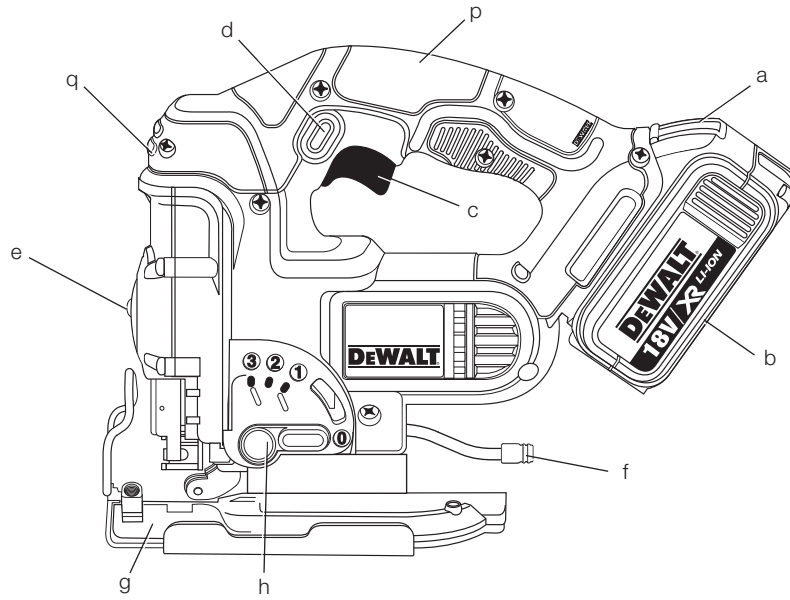


Figure 2

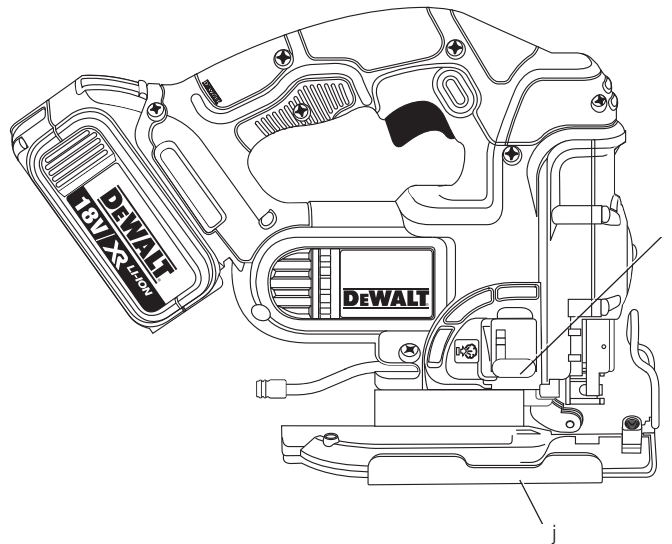


Figure 3

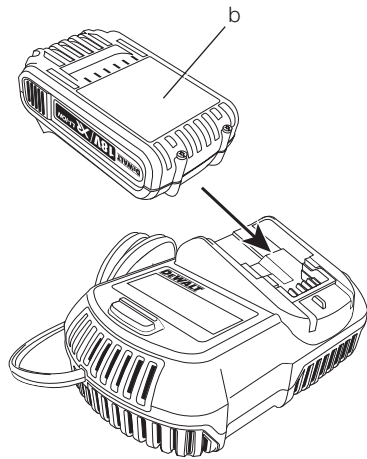


Figure 4

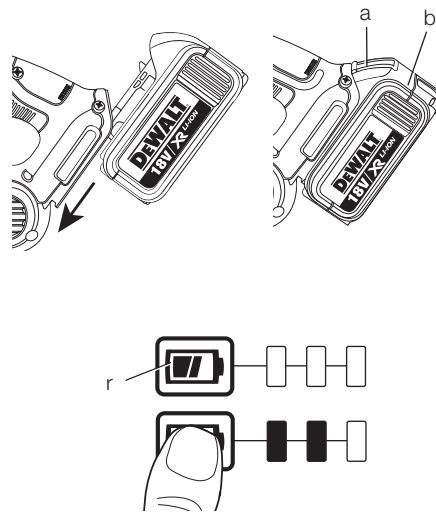


Figure 5

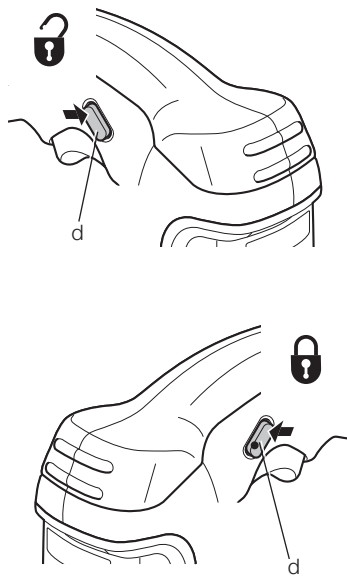


Figure 6

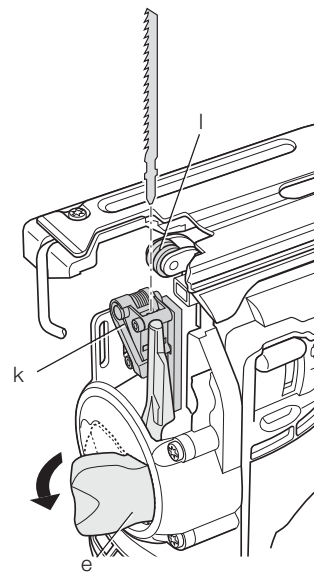


Figure 7

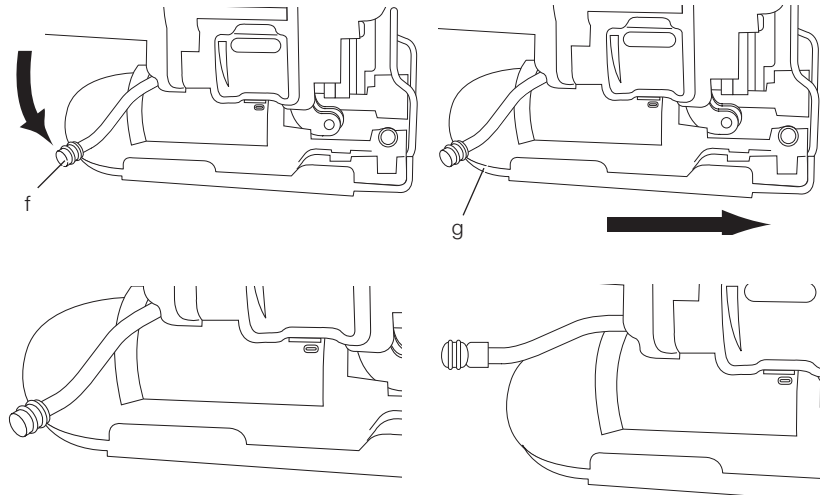


Figure 8

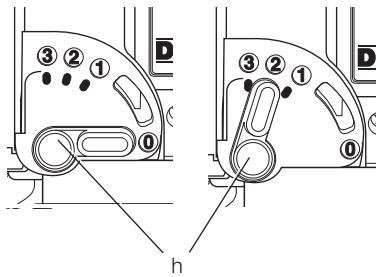


Figure 9

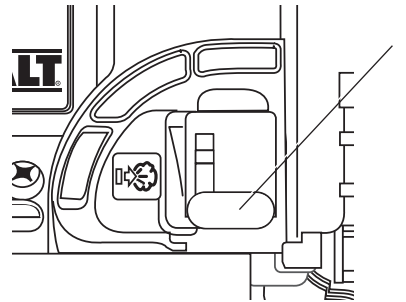


Figure 10

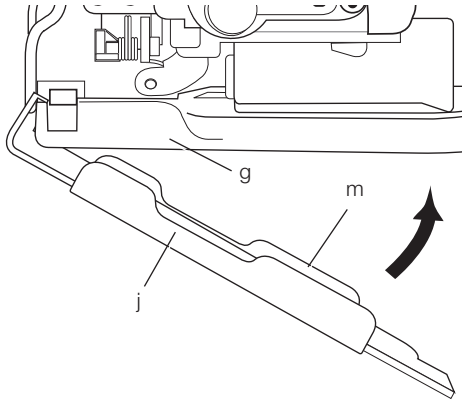


Figure 11

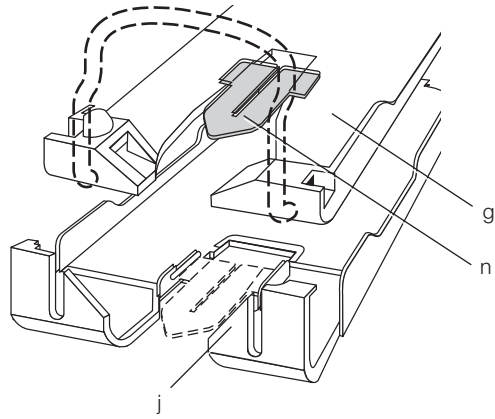


Figure 12

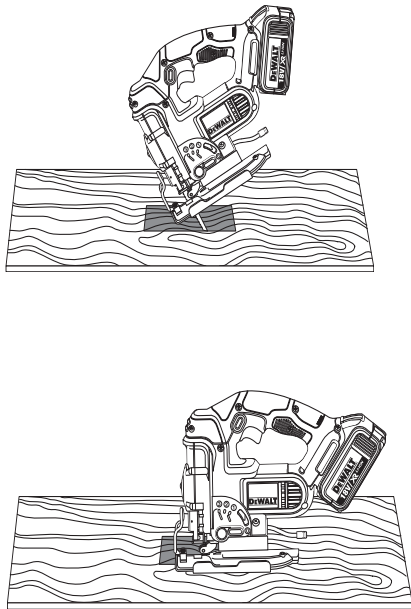


Figure 13

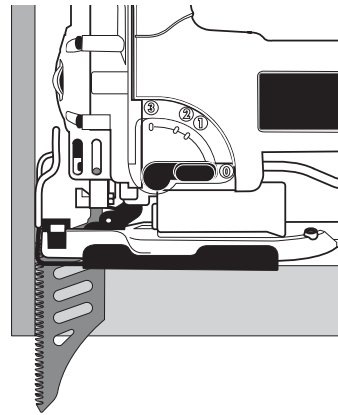
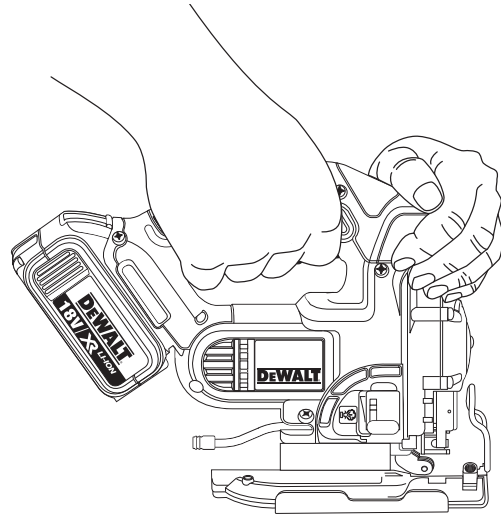


Figure 14



CORDLESS JIGSAW

DCS331, DCS332

Congratulations!

You have chosen a DEWALT tool. Years of experience, thorough product development and innovation make DEWALT one of the most reliable partners for professional power tool users.

Technical Data

		DCS332	DCS331
Voltage	V_{DC}	14.4	18
Type		2	2
Battery Type		Li-Ion	Li-Ion
Max. power output	W	340	400
No-load speed	min^{-1}	0–2500	0–3000
Stroke length	mm	26	26
Cutting depth in:			
– wood	mm	135	135
– aluminum	mm	25	25
– steel	mm	10	10
Bevel angle adjustment (l/r)	$^{\circ}$	0–45	0–45
Weight (without battery pack)	kg	2.3	2.3
L_{PA} (sound pressure)	dB(A)	89	89
K_{PA} (sound pressure uncertainty)	dB(A)	3.0	3.0
L_{WA} (sound power)	dB(A)	100	100
K_{WA} (sound power uncertainty)	dB(A)	3.0	3.0

Vibration total values (tri-ax vector sum) determined according to EN 60745:

Vibration emission value a_h			
While cutting board			
$a_{h,B} =$	m/s^2	10.5	10.5
Uncertainty K =	m/s^2	3.0	3.0
Vibration emission value a_h			
While cutting sheet metal			
$a_{h,M} =$	m/s^2	5.5	5.5
Uncertainty K =	m/s^2	1.5	1.5

The vibration emission level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.



WARNING: The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period.

An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.

Battery pack		DCB140	DCB141	DCB142
Battery type		Li-Ion	Li-Ion	Li-Ion
Voltage	V_{DC}	14.4	14.4	14.4
Capacity	A_h	3.0	1.5	4.0
Weight	kg	0.53	0.30	0.54

Battery pack		DCB180	DCB181	DCB182
Battery type		Li-Ion	Li-Ion	Li-Ion
Voltage	V_{DC}	18	18	18
Capacity	A_h	3.0	1.5	4.0
Weight	kg	0.64	0.35	0.61

Charger		DCB105	
Mains voltage	V_{AC}	230 V	
Battery type		Li-Ion	
Approx. charging time	min	30	55
		(1.5 Ah battery packs)	(3.0 Ah battery packs)
		70	
		(4.0 Ah battery packs)	
Weight	kg	0.49	

Fuses:		
Europe	230 V tools	10 Amperes, mains
U.K. & Ireland	230 V tools	3 Amperes, in plugs

Definitions: Safety Guidelines

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.



DANGER: Indicates an imminently hazardous situation which, if not avoided, **will** result in **death or serious injury**.



WARNING: Indicates a potentially hazardous situation which, if not avoided, **could** result in **death or serious injury**.



CAUTION: Indicates a potentially hazardous situation which, if not avoided, **may** result in **minor or moderate injury**.

NOTICE: Indicates a practice **not related to personal injury** which, if not avoided, **may** result in **property damage**.



Denotes risk of electric shock.



Denotes risk of fire.

EC-Declaration of Conformity

MACHINERY DIRECTIVE



DCS331, DCS332

DEWALT declares that these products described under **Technical Data** are in compliance with: 2006/42/EC, EN 60745-1, EN 60745-2-11.

These products also comply with Directive 2004/108/EC and 2011/65/EU. For more information, please contact DEWALT at the following address or refer to the back of the manual.

The undersigned is responsible for compilation of the technical file and makes this declaration on behalf of DEWALT.

H. Grossmann

Horst Grossmann
Vice President Engineering and Product
Development
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D-65510, Idstein, Germany
10.02.2012



WARNING: To reduce the risk of injury, read the instruction manual.

General Power Tool Safety Warnings



WARNING! Read all safety warnings and instructions Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) WORK AREA SAFETY

- Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2) ELECTRICAL SAFETY

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor**

ENGLISH

use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

- f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** *Use of an RCD reduces the risk of electric shock.*

3) PERSONAL SAFETY

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** *A moment of inattention while operating power tools may result in serious personal injury.*
- b) **Use personal protective equipment. Always wear eye protection.** *Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.*
- c) **Prevent unintentional starting. Ensure the switch is in the off position before connecting to power source and/or battery pack, picking up or carrying the tool.** *Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.*
- d) **Remove any adjusting key or wrench before turning the power tool on.** *A wrench or a key left attached to a rotating part of the power tool may result in personal injury.*
- e) **Do not overreach. Keep proper footing and balance at all times.** *This enables better control of the power tool in unexpected situations.*
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** *Loose clothes, jewellery or long hair can be caught in moving parts.*
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** *Use of dust collection can reduce dust-related hazards.*

4) POWER TOOL USE AND CARE

- a) **Do not force the power tool. Use the correct power tool for your application.** *The correct power tool will do the job better and safer at the rate for which it was designed.*
- b) **Do not use the power tool if the switch does not turn it on and off.** *Any power*

tool that cannot be controlled with the switch is dangerous and must be repaired.

- c) **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** *Such preventive safety measures reduce the risk of starting the power tool accidentally.*
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** *Power tools are dangerous in the hands of untrained users.*
- e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** *Many accidents are caused by poorly maintained power tools.*
- f) **Keep cutting tools sharp and clean.** *Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.*
- g) **Use the power tool, accessories and tool bits etc., in accordance with these instructions taking into account the working conditions and the work to be performed.** *Use of the power tool for operations different from those intended could result in a hazardous situation.*

5) BATTERY TOOL USE AND CARE

- a) **Recharge only with the charger specified by the manufacturer.** *A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.*
- b) **Use power tools only with specifically designated battery packs.** *Use of any other battery packs may create a risk of injury and fire.*
- c) **When battery pack is not in use, keep it away from other metal objects like paper clips, coins, keys, nails, screws or other small metal objects that can make a connection from one terminal to another.** *Shorting the battery terminals together may cause burns or a fire.*
- d) **Under abusive conditions, liquid may be ejected from the battery, avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** *Liquid ejected from the battery may cause irritation or burns.*

6) SERVICE

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

Additional Safety Rules for Jigsaws

- **Hold power tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.** Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
- **Use clamps or another practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body leaves it unstable and may lead to loss of control.
- **Allow the motor to come to a complete stop before withdrawing the blade from the kerf (the slot created by cutting).** A moving blade may impact the workpiece causing a broken blade, workpiece damage or loss of control and possible personal injury.
- **Keep handles dry, clean, free from oil and grease.** This will enable better control of the tool.
- **Keep blades sharp.** Dull blades may cause the saw to swerve or stall under pressure.
- **Clean out your tool often, especially after heavy use.** Dust and grit containing metal particles often accumulate on interior surfaces and could create an electric shock hazard.
- **Do not operate this tool for long periods of time.** Vibration caused by the operating action of this tool may cause permanent injury to fingers, hands, and arms. Use gloves to provide extra cushion, take frequent rest periods, and limit daily time of use.

Residual Risks

- In spite of the application of the relevant safety regulations and the implementation of safety devices, certain residual risks cannot be avoided. These are:
 - Impairment of hearing.
 - Risk of accidents caused by the uncovered parts of the moving saw blade.
 - Risk of injury when changing the blade.
 - Risk of dust inhalation from materials that when cut, can be harmful.

Markings on Tool

The following pictograms are shown on the tool:



Read instruction manual before use.



Wear ear protection.



Wear eye protection.

DATE CODE POSITION

The Date Code, which also includes the year of manufacture, is printed into the housing surface that forms the mounting joint between tool and battery.

Example:

2013 XX XX

Year of Manufacture

Important Safety Instructions for All Battery Chargers

SAVE THESE INSTRUCTIONS: This manual contains important safety and operating instructions for the DCB105 battery charger.

- Before using the charger, read all instructions and cautionary markings on charger, battery pack and product using the battery pack.



WARNING: Shock hazard. Do not allow any liquid to get inside charger. Electric shock may result.



CAUTION: Burn hazard. To reduce the risk of injury, charge only DEWALT rechargeable battery packs. Other types of batteries may overheat and burst resulting in personal injury and property damage.



CAUTION: Children should be supervised to ensure that they do not play with the appliance.

NOTICE: Under certain conditions, with the charger plugged in to the power supply, the exposed charging contacts inside the charger can be shorted by foreign material. Foreign materials of a conductive nature such as, but not limited to, steel wool, aluminum foil or any buildup of metallic particles should be kept away from charger cavities. Always unplug the charger from the power supply when there is no battery pack in the cavity. Unplug charger before attempting to clean.

ENGLISH

- **DO NOT attempt to charge the battery pack with any chargers other than the ones in this manual.** The charger and battery pack are specifically designed to work together.
- **These chargers are not intended for any uses other than charging DEWALT rechargeable batteries.** Any other uses may result in risk of fire, electric shock or electrocution.
- **Do not expose charger to rain or snow.**
- **Pull by plug rather than cord when disconnecting charger.** This will reduce risk of damage to electric plug and cord.
- **Make sure that cord is located so that it will not be stepped on, tripped over or otherwise subjected to damage or stress.**
- **Do not use an extension cord unless it is absolutely necessary.** Use of improper extension cord could result in risk of fire, electric shock or electrocution.
- **When operating a charger outdoors, always provide a dry location and use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- **Do not block the ventilation slots on the charger. The ventilation slots are located on the top and sides of the charger.** Place the charger in a position away from any heat source.
- **Do not operate charger with damaged cord or plug — have them replaced immediately.**
- **Do not operate charger if it has received a sharp blow, been dropped or otherwise damaged in any way.** Take it to an authorised service centre.
- **Do not disassemble the charger; take it to an authorised service centre when service or repair is required.** Incorrect reassembly may result in a risk of electric shock, electrocution or fire.
- **In case of damaged power supply cord the supply cord must be replaced immediately by the manufacturer, its service agent or similar qualified person to prevent any hazard.**
- **Disconnect the charger from the outlet before attempting any cleaning. This will reduce the risk of electric shock.** Removing the battery pack will not reduce this risk.
- **NEVER attempt to connect 2 chargers together.**

- **The charger is designed to operate on standard 230 V household electrical power. Do not attempt to use it on any other voltage.** This does not apply to the vehicular charger.

SAVE THESE INSTRUCTIONS

Chargers

The DCB105 charger accepts 10.8 V, 14.4 V and 18 V Li-Ion (DCB121, DCB123, DCB140, DCB141, DCB142, DCB180, DCB181 and DCB182) battery packs

This charger requires no adjustment and is designed to be as easy as possible to operate.






Charging Procedure (fig. 3)

1. Plug the charger into an appropriate 230 V outlet before inserting the battery pack.
2. Insert the battery pack (b) into the charger, making sure the pack is fully seated in the charger. The red (charging) light will blink continuously indicating that the charging process has started.
3. The completion of charge will be indicated by the red light remaining ON continuously. The pack is fully charged and may be used at this time or left in the charger.

NOTE: To ensure maximum performance and life of Li-Ion batteries, charge the battery pack fully before first use.

Charging Process

Refer to the table below for the state of charge of the battery pack.

State of charge	
 charging	— — — —
 fully charged	—————
 hot/cold pack delay	— • — • — • — •
 problem pack or charger	• • • • • • • • • •
 problem powerline	• • • • • • • •

This charger will not charge a faulty battery pack. The charger will indicate faulty battery by refusing to light or by displaying problem pack or charger blink pattern.

NOTE: This could also mean a problem with a charger.

If the charger indicates a problem, take the charger and battery pack to be tested at an authorised service centre.

Hot/Cold Pack Delay

When the charger detects a battery that is too hot or too cold, it automatically starts a hot/cold pack delay, suspending charging until the battery has reached an appropriate temperature. The charger then automatically switches to the pack charging mode. This feature ensures maximum battery life.

XR Li-Ion tools are designed with an Electronic Protection System that will protect the battery against overloading, overheating or deep discharge.

The tool will automatically turn off if the Electronic Protection System engages. If this occurs, place the Li-Ion battery on the charger until it is fully charged.

A cold battery pack will charge at about half the rate of a warm battery pack. The battery pack will charge at that slower rate throughout the entire charging cycle and will not return to maximum charge rate even if the battery warms.

Important Safety Instructions for All Battery Packs

When ordering replacement battery packs, be sure to include the catalog number and voltage.

The battery pack is not fully charged out of the carton. Before using the battery pack and charger, read the safety instructions below and then follow the charging procedures outlined.

READ ALL INSTRUCTIONS

- **Do not charge or use the battery pack in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Inserting or removing the battery pack from the charger may ignite the dust or fumes.
- **Never force the battery pack into charger. Do not modify the battery pack in any way to fit into a non-compatible charger as battery pack may rupture causing serious personal injury.**
- Charge the battery packs only in designated DEWALT chargers.
- **DO NOT splash or immerse in water or other liquids.**
- **Do not store or use the tool and battery pack in locations where the temperature may reach or exceed 40 °C (105 °F) (such as outside sheds or metal buildings in summer).**
- For best results, make sure the battery pack is fully charged before use.



WARNING: Never attempt to open the battery pack for any reason. If the battery pack case is cracked or

damaged, do not insert it into the charger. Do not crush, drop or damage battery pack. Do not use a battery pack or charger that has received a sharp blow, been dropped, run over or damaged in any way (e.g., pierced with a nail, hit with a hammer, stepped on). Electric shock or electrocution may result. Damaged battery packs should be returned to the service centre for recycling.



CAUTION: When not in use, place tool on its side on a stable surface where it will not cause a tripping or falling hazard. Some tools with large battery packs will stand upright on the battery pack but may be easily knocked over.

SPECIFIC SAFETY INSTRUCTIONS FOR LITHIUM ION (Li-Ion)

- **Do not incinerate the battery pack even if it is severely damaged or is completely worn out.** The battery pack can explode in a fire. Toxic fumes and materials are created when lithium ion battery packs are burned.
- **If battery contents come into contact with the skin, immediately wash the area with mild soap and water.** If the battery liquid gets into the eye, rinse water over the open eye for 15 minutes or until irritation ceases. If medical attention is needed, the battery electrolyte is composed of a mixture of liquid organic carbonates and lithium salts.
- **Contents of opened battery cells may cause respiratory irritation.** Provide fresh air. If symptoms persists, seek medical attention.



WARNING: Burn hazard. Battery liquid may be flammable if exposed to spark or flame.

Battery Pack

BATTERY TYPE

The DCS332 operates on an 14.4 volt battery pack.

The DCS331 operates on an 18 volt battery pack.

The DCB140, DCB141, DCB142, DCB180, DCB181 or DCB182 battery packs may be used. Refer to **Technical Data** for more information.

Storage Recommendations

1. The best storage place is one that is cool and dry away from direct sunlight and excess heat or cold. For optimum battery performance and life, store battery packs at room temperature when not in use.

ENGLISH

- For long storage, it is recommended to store a fully charged battery pack in a cool, dry place out of the charger for optimal results.

NOTE: Battery packs should not be stored completely depleted of charge. The battery pack will need to be recharged before use.

Labels on Charger and Battery Pack

In addition to the pictographs used in this manual, the labels on the charger and the battery pack show the following pictographs:



Read instruction manual before use.



Charging.



Fully charged.



Hot/cold pack delay.



Problem pack or charger.



Problem powerline.



Do not probe with conductive objects.



Do not charge damaged battery packs.



Use only with DEWALT battery packs. Others may burst, causing personal injury and damage.



Do not expose to water.



Have defective cords replaced immediately.



Charge only between 4 °C and 40 °C.



Discard the battery pack with due care for the environment.



Do not incinerate the battery pack.

 Li-Ion Charges Li-Ion battery packs.



See **Technical Data** for charging time.



Only for indoor use.

Package Contents

- Cordless jigsaw
- Anti-scratch shoe cover
- Dust port
- Battery packs
- Charger
- Kitbox
- Instruction manual
- Exploded drawing

NOTE: Battery packs, chargers and kitboxes are not included with N-models.

- Check for damage to the tool, parts or accessories which may have occurred during transport.
- Take the time to thoroughly read and understand this manual prior to operation.

Description (fig. 1, 2, 6, 10, 11)



WARNING: Never modify the power tool or any part of it. Damage or personal injury could result.

- Battery release button
- Battery pack
- Trigger switch
- Trigger lock button
- Blade release lever
- Bevel lever
- Shoe
- Orbital action lever
- Dust blower control
- Anti-scratch shoe cover
- Clamp Mechanism
- Guide Roller
- Rear Tab
- Anti-Splinter Insert
- Main Handle
- Top Handle

INTENDED USE

Your DCS332 and DCS331 jig saws are designed for professional cutting of wood, steel, aluminium, plastic and ceramic material at various work sites (i.e., construction sites).

DO NOT use under wet conditions or in presence of flammable liquids or gases.

These heavy-duty jigsaws are professional power tools.

DO NOT let children come into contact with the tool. Supervision is required when inexperienced operators use this tool.

- This product is not intended for use by persons (including children) suffering from diminished physical, sensory or mental abilities; lack of experience, knowledge or skills unless they are supervised by a person responsible for their safety. Children should never be left alone with this product.

Electrical Safety

The electric motor has been designed for one voltage only. Always check that the battery pack voltage corresponds to the voltage on the rating plate. Also make sure that the voltage of your charger corresponds to that of your mains.



Your DEWALT charger is double insulated in accordance with EN 60335; therefore no earth wire is required.

If the supply cord is damaged, it must be replaced by a specially prepared cord available through the DEWALT service organisation.

Mains Plug Replacement (U.K. & Ireland Only)

If a new mains plug needs to be fitted:

- Safely dispose of the old plug.
- Connect the brown lead to the live terminal in the plug.
- Connect the blue lead to the neutral terminal.



WARNING: No connection is to be made to the earth terminal.

Follow the fitting instructions supplied with good quality plugs. Recommended fuse: 3 A.

Using an Extension Cable

An extension cord should not be used unless absolutely necessary. Use an approved extension cable suitable for the power input of your charger

(see **Technical Data**). The minimum conductor size is 1 mm²; the maximum length is 30 m.

When using a cable reel, always unwind the cable completely.

ASSEMBLY AND ADJUSTMENT

WARNING: To reduce the risk of serious personal injury, depress the trigger lock button and disconnect battery pack before making any adjustments or removing/installing attachments or accessories. An accidental start-up can cause injury.



WARNING: Use only DEWALT battery packs and chargers.

Inserting and Removing the Battery Pack from the Tool (fig. 4)

NOTE: For best results, make sure your battery pack is fully charged. The light will shut off without warning when the battery is fully discharged.

TO INSTALL THE BATTERY PACK INTO THE TOOL HANDLE

1. Align the battery pack (b) with the rails inside the tool's handle (fig. 4).
2. Slide it into the handle until the battery pack is firmly seated in the tool and ensure that it does not disengage.

TO REMOVE THE BATTERY PACK FROM THE TOOL

1. Press the battery release button (a) and firmly pull the battery pack out of the tool handle.
2. Insert battery pack into the charger as described in the charger section of this manual.

FUEL GAUGE BATTERY PACKS (FIG. 4)

Some DEWALT battery packs include a fuel gauge which consists of three green LED lights that indicate the level of charge remaining in the battery pack.

To actuate the fuel gauge, press and hold the fuel gauge button (r). A combination of the three green LED lights will illuminate designating the level of charge left. When the level of charge in the battery is below the usable limit, the fuel gauge will not illuminate and the battery will need to be recharged.

NOTE: The fuel gauge is only an indication of the charge left on the battery pack. It does not indicate tool functionality and is subject to variation based on product components, temperature and end-user application.

Blade Installation and Removal (fig. 6)

TO INSTALL A BLADE

NOTE: This jig saw uses only T-shank jig saw blades.

NOTE: The DT2074 flush cutting blade is for use with DeWALT DCS331, DCS332, DW331 and DC330 jig saws only.

NOTE: When installing flush cutting blades (DT2074), the anti-splinter insert must be removed and the shoe must be in the 0° positive stop position.

1. Lift the keyless blade release lever (e) as shown in figure 6.
2. Insert the T-shank blade into the clamp mechanism (k) while guiding the back of the blade into the groove of the guide rollers (l).
3. The T-shank should be completely inside the clamp mechanism as shown in Figure 6.
4. Release the keyless blade release lever.

TO REMOVE A BLADE



CAUTION: Do not touch used blades, they may be hot. Personal injury may result.

1. Lift the keyless blade release lever (e).
2. With a slight shake the blade will drop out.

Beveling the Shoe (fig. 7)

To unlock the shoe, pull the keyless bevel lever (f) to the side.

To lock the shoe, push the keyless bevel lever back under the body of the jigsaw.

TO BEVEL THE SHOE

1. Unlock the shoe.
2. Slide the shoe (g) forward to release it from the 0° positive stop position.
3. The shoe can be beveled to the left or to the right and has detents at 15°, 30° and 45°. The shoe can be manually stopped at any degree between 0° and 45°.
4. Once the desired bevel angle is achieved, lock the shoe into place.

TO SET SHOE BACK TO 0°

1. Unlock the shoe.
2. Rotate the shoe back to 0°.
3. Slide the shoe back into the 0° positive stop position.
4. Lock the shoe.

Cutting Action – Orbital or Straight (fig. 8)

This jig saw is equipped with four cutting actions, three orbital and one straight. Orbital action has a more aggressive blade motion and is designed for cutting in soft materials like wood or plastic. Orbital action provides a faster cut, but with a less smooth cut across the material. In orbital action, the blade moves forward during the cutting stroke in addition to the up and down motion.

NOTE: Metal or hardwoods should never be cut in orbital action.

To adjust the cutting action, move the orbital action lever (h) between the four cutting positions: 0, 1, 2, and 3. Position 0 is straight cutting. Positions 1, 2, and 3 are orbital cutting. The aggressiveness of the cut increase as the lever is adjusted from one to three, with three being the most aggressive cut.

Dust Blower (fig. 9)

The dust blower helps clear the cutting area of debris created from the blade.

NOTE: When cutting metal, turn the dust blower off so cutting fluids are not blown away from the blade.

To turn the dust blower on, slide the dust blower control (i) all the way to the top.

To turn the dust blower off, slide the dust blower control all the way to the bottom.

Removeable Anti-Scratch Shoe Cover (fig. 10)

The anti-scratch shoe cover (j) should be used when cutting surfaces that scratch easily, such as laminate, veneer or paint.

To attach anti-scratch shoe cover (j), place the front of the aluminum shoe (g) into the front of the anti-scratch shoe cover and lower the jig saw. The anti-scratch shoe cover will click securely onto the rear of aluminum shoe.

To remove anti-scratch shoe cover, grasp the anti-scratch shoe cover from the bottom; holding onto the two rear tabs (m) remove the anti-scratch shoe cover.

Anti-Splinter Insert (fig. 11)

NOTE: Do not use the anti-splinter insert with the flush cutting blade.

The anti-splinter insert (n) should be used when trying to minimize tear-out, especially when cutting veneer, laminate, or finished surfaces, such as paint.

The anti-splinter insert should be installed into the anti-scratch shoe cover (j). If the no-mar cover is not used, install anti-splinter insert into shoe (g).

Prior to Operation

- Make sure your battery pack is (fully) charged.

OPERATION



WARNING: To reduce the risk of serious personal injury, depress the trigger lock button and disconnect battery pack before making any adjustments or removing/installing attachments or accessories. An accidental start-up can cause injury.



WARNING: Always wear proper personal hearing protection. Under some conditions and duration of use, noise from this product may contribute to hearing loss.

Instructions for Use



WARNING:

- Always observe the safety instructions and applicable regulations.
- Make sure your workpiece is well secured. Remove nails, screws and other fasteners that may damage the blade.
- Check that there is sufficient space for the blade underneath the workpiece. Do not cut materials that are thicker than the maximum cutting depth.
- Use sharp saw blades only. Damaged or bent saw blades must be removed immediately.
- Never run your tool without a saw blade.
- For optimal results, move the tool smoothly and constantly over the workpiece. Do not exert lateral pressure on the saw blade. Keep the shoe flat on the workpiece. When sawing curves, circles or other round shapes, push the tool gently forward.
- Wait until the tool has come to a standstill before removing the saw blade from the workpiece. After sawing the blade may be very hot. Do not touch.

Proper Hand Position (fig. 1, 14)



WARNING: To reduce the risk of serious personal injury, **ALWAYS** use proper hand position as shown.



WARNING: To reduce the risk of serious personal injury, **ALWAYS** hold securely in anticipation of a sudden reaction.

Proper hand position requires one hand on the top handle (q), with the other hand on the main handle (p).

Trigger Switch (fig. 1)

To start the jig saw, squeeze the trigger switch (c).

To slow and stop the jig saw, release the trigger switch.

VARIABLE SPEED (FIG. 5)

As the trigger switch is pressed in, the strokes-per-minute continue to increase, but not to exceed the maximum speed of the tool. As the trigger is released, the blade strokes-per-minute reduce.

The trigger lock button (d) should be depressed whenever the tool is not in use to eliminate the chance of accidental starting.

Cutting



WARNING: The jig saw should not be operated with the shoe removed or serious personal injury may result.

POCKET CUTTING (FIG. 12)

A pocket cut is an easy method of making an inside cut. The saw can be inserted directly into a panel or board without first drilling a lead or pilot hole. In pocket cutting, measure the surface to be cut and mark clearly with a pencil. Next tip the saw forward until the front end of the shoe sits firmly on the work surface and the blade clears the work through its full stroke. Switch the tool on and allow it to attain maximum speed. Grip the saw firmly and lower the back edge of tool slowly until the blade reaches its complete depth. Hold the shoe flat against the wood and begin cutting. Do not remove blade from cut while it is still moving. Blade must come to a complete stop.

FLUSH CUTTING (FIG. 13)

A flush cut is necessary when finishing off cuts up to a wall or an obstacle, such as back-splash. One of the easiest ways to accomplish the flush cut is to use a flush cutting blade (DT2074). The flush cutting blade provides the reach necessary to cut right up to the front edge of the jig saw shoe. Remove the anti-splinter insert and return the shoe to the 0° positive stop position before installing and using the flush cutting blade. For the best cut quality the flush cutting blade should be used in the 0 or 1 orbital