

Erbauer®



ERB378SDR

2Year
Guarantee

1200W 4" BELT SANDER

Original Instructions
(Version 2.0)

Erbauer®

Congratulations on your purchase of a quality power tool from Erbauer (UK) Ltd. This product should give you reliable service but for your peace of mind this **Erbauer power tool does carry a 2 year guarantee, the terms of which are detailed below.**

If this product develops a fault within the guarantee period contact your retailer.

Please retain this handbook in case you need to refer to safety, care or guarantee information in the future.

GUARANTEE

This **Erbauer** product carries a 2 year guarantee. If your product develops a fault within this period, you should in the first instance contact the retailer where the item was purchased.

This guarantee specifically excludes losses caused due to:


- Fair wear and tear
- Misuse or abuse
- Lack of routine maintenance
- Failure of consumable items (such as batteries)
- Accidental damage
- Cosmetic damage
- Failure to follow manufacturer's guidelines
- Loss of use of the goods

This guarantee does not affect your statutory rights. This guarantee is only valid in the UK.

For further technical advice, spare parts or repair service (outside of guarantee) please contact the customer helpline number on 0345 607 6380.

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GENERAL POWER TOOL SAFETY WARNINGS

 **Warning! Read all safety warnings and all instructions.** Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term “power tool” in the warnings refers to your electric (corded) power tool or battery-operated (cordless) power tool.

1. Work area safety

a. Keep work area clean and well lit. Cluttered or dark areas invite accidents.

b. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

c. Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2. Electrical safety

a. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.

b. Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.

c. Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

d. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.

Damaged or entangled cords increase the risk of electric shock.

e. When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

f. If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

3. Personal safety

a. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

b. Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

c. Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

d. Remove any adjusting key or wrench before turning the power tool on.

A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

e. Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

f. Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
g. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

4. Power tool use and care

a. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.

b. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

c. Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

d. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.

e. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

f. Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

g. Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

5. Service

a. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.


b. If the replacement of the supply cord is necessary, this has to be done by the manufacturer or his agent in order to avoid a safety hazard.

ADDITIONAL SPECIFIC SAFETY INSTRUCTIONS FOR BELT SANDER

1. Harmful/toxic dusts will arise from sanding e.g. lead painted surfaces, woods and metals. Contact with or inhalation of these dusts can endanger the health of operator and bystanders. Always use eye glasses and dust mask.
2. Hearing protection should be worn when using the sander.
3. **Hold power tools by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.** Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
4. **Always wear safety glasses or eye shields when using the sander. Everyday eyeglasses have only impact-resistant lenses; they are not safety glasses.**

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- Following this rule will reduce the risk of serious personal injury.
5. Remove the plug from the socket before carrying out any adjustment, servicing or maintenance.
 6. Fully unwind cable drum extensions to avoid potential overheating.
 7. When an extension cable is required you must ensure it has the correct ampere rating for your power tool and is in a safe electrical condition.
 8. Ensure your mains supply voltage is same as indicated on the rating plate.
 9. Your tool is double insulated for additional protection against a possible electrical insulation failure within the tool.
 10. Always check walls, floors and ceilings to avoid hidden power cables and pipes.
 11. After long working periods external metal parts and accessories could be hot.
 12. If possible, ensure the work-piece is firmly clamped to prevent movement.
 13. Your sander is a hand held tool, do not clamp your sander.
 14. Before sanding, check the area is free of nails, screws, etc.
 15. Never stop the sander by applying a force to the base plate.
 16. Only use paper in good condition. Do not use torn or worn paper.
 17. Do not sand material containing asbestos due to a health risk.
 18. Do not sand lead based paint due to the risk of lead poisoning.
 19. Do not eat or drink in the working area of the sander.
 20. Do not allow people to enter the working area without wearing a dust mask.
 21. Where possible, seal off the working area to contain the dust for later removal.
 22. Your tool is designed for dry sanding only, not wet sanding.
 23. Your tool is designed for general purpose light polishing of wood and metals.
 24. Do not sand magnesium material due to the risk of fire.

 **Warning: Some dust particles created by power sanding, sawing, grinding, drill and other construction jobs contain chemicals known to cause cancer, birth defects or other reproductive harm.** Some examples of these chemicals are:

- Lead from lead-based paints.
- Crystalline silica from bricks and cement and other masonry products.
- Arsenic and chromium from chemically treated timber.

Your risk from these exposures varies, depending upon how often you do this type of work. To reduce your exposure to these chemicals:

- Work in a well-ventilated area.
- Work with approved safety equipment, such as those dust masks that are specially designed to filter microscopic particles.

VIBRATION

The European Physical Agents (Vibration) Directive has been brought in to help reduce hand arm vibration syndrome injuries to power tool users. The directive requires power tool manufacturers and suppliers to provide indicative vibration test results to enable users to make informed decisions as to the period of time a power tool can be used safely on a daily basis and the choice of tool.

Further Advice can be found at www.hse.gov.uk


| | |
|---|--|
| Vibration total values (triax vector sum) determined according to EN 60745: | |
| Typical weighted vibration | Vibration emission value $a_n = 2.326 \text{ m/s}^2$ |
| | Uncertainty $K = 1.5 \text{ m/s}^2$ |

The declared vibration emission value should be used as a minimum level and should be used with the current guidance on vibration.

Calculating the actual period of the actual period off use can be difficult and the HSE website has further information.

The declared vibration emission been measured in accordance with a standardised test stated above and may be used to compare one tool with another tool.

The declared vibration emission value may also be used in a preliminary assessment of exposure.

 **Warning:** The vibration emission value during actual use of the power tool can differ from the declared value depending on the ways in which the tool is used dependant on the following examples and other variations on how the tool is used:

How the tool is used and the materials being cut or drilled.

The tool being in good condition and well maintained


The use the correct accessory for the tool and ensuring it is sharp and in good condition.

The tightness of the grip on the handles.

And the tool is being used as intended by its design and these instructions.

While working with this power tool, hand/arm vibrations occur. Adopt the correct working practices in order to reduce the exposure to vibration.

This tool may cause hand-arm vibration syndrome if its use is not adequately managed.

 **Warning:** identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time). Note The use of other tools will reduce the users' total working period on this tool.

Helping to minimise your vibration exposure risk.

ALWAYS use sharp chisels, drills and blades.

Maintain this tool in accordance with these instructions and keep well lubricated (where appropriate)

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Avoid using tools in temperatures of 10°C or less

Plan your work schedule to spread any high vibration tool use across a number of days.

Health Surveillance

All employees should be part of an employer's health surveillance scheme to help identify any vibration related diseases at an early stage, prevent disease progression and help employees stay in work.

Double insulation

The tool is double insulated. This means that all the external metal parts are electrically insulated from the mains power supply. This is done by placing insulation barriers between the electrical and mechanical components making it unnecessary for the tool to be earthed.

Important note

Be sure the supply is the same as the voltage given on the rating plate. The tool is fitted with a two-core cable and plug.

Remove the mains plug from socket before carrying out, any adjustment or servicing.

SYMBOLS



To reduce the risk of injury, user must read instruction manual



Warning



Double insulation



Wear ear protection



Wear eye protection



Wear dust mask



Waste electrical products should not be disposed of with household waste.
Please recycle where facilities exist. Check with your Local Authority
or retailer for recycling advice.

yyWxx Manufacturing date code; Year of manufacturing (20yy) and week of manufacturing (Wxx);

1200W 4" BELT SANDER



-
1. HAND GRIP AREAS
 2. SWITCH LOCK-ON BUTTON
 3. ON/OFF SWITCH
 4. DUST OUTLET
 5. BELT CENTERING CONTROL KNOB
 6. DUST COLLECTION BAG
 7. SANDING BELT LEVER
 8. DRIVING BELT COVER
-

1200W 4" BELT SANDER

TECHNICAL DATA

| | |
|--------------------|---------------|
| Rated voltage | 230-240V~50Hz |
| Power input | 1200W |
| No load belt speed | 480m/min |
| Belt size | 100 x 610mm |
| Sanding size | 100 x 220mm |
| Protection class | □/II |
| Machine weight | 6.18kg |

NOISE INFORMATION


| | | |
|---|-------------------------|----------------------|
| A weighted sound pressure: | L_{pA} : 89.4 dB (A) | K_{pA} =3.0 dB (A) |
| A weighted sound power: | L_{WA} : 100.4 dB (A) | K_{WA} =3.0 dB (A) |
| Wear ear protection when sound pressure is over | | 80dB(A) |



ACCESSORIES

| | |
|-------------------------|------|
| Dust bag | 2pcs |
| Dust extraction adapter | 1pc |
| 80# grit sanding belt | 1pc |
| 100# grit sanding belt | 1pc |
| 120# grit sanding belt | 1pc |

OPERATING INSTRUCTIONS

 **Note:** Before using the tool, read the instruction book carefully.

Intended Use

The machine is intended for dry sanding with high removal capacity of wood, plastic, metal, filler as well as varnished surfaces.

1. ON/OFF SWITCH (See Fig. 1)

Depress to start and release to stop your tool.

2. SWITCH LOCK-ON BUTTON (See Fig. 1)

Depress on/off switch then lock on button. Your tool is now locked on for continuous use. To switch off your tool just depress and release the on/off switch.

3. HAND GRIP AREAS(See Fig. 2)


Always hold your belt sander firmly with both hands when operating.

4. CHANGING A SANDING BELT SANDER (See Fig. 3, 4)

 **Warning: Remove the main plug from the socket before changing sanding belt.**

Pull the lever to release the belt tension. Remove and fit a new belt over both rollers. Ensure the direction of rotation arrows on the belt and the sander are the same. Close the lever to tension the belt.

5. BELT CENTERING CONTROL (See Fig.5)

 **Warning: Wear eye protection before carrying out a belt centering adjustment.**

Turn the machine upside down, hold it firmly with one hand, start the motor and release the switch immediately after observing tracking of sanding belt. If abrasive belt runs outward, turn tracking adjustment knob anti-clockwise and clockwise if belt runs inward. Adjust the belt until the outer edge of the belt is even with the outer edge of the base-plate. Belt life will be greatly increased by keeping the tracking adjustment set properly.

6. DUST BAG (See Fig. 6, 7)

You must use the dust collection bag provided to collect the dust produced during sanding. The dust collection bag plastic bracket slides down onto the dust outlet on the belt sander. When the dust



Fig. 1

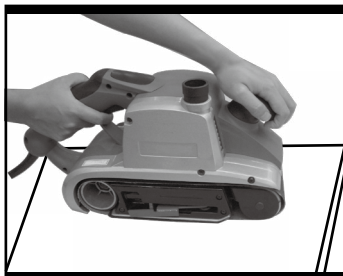


Fig. 2

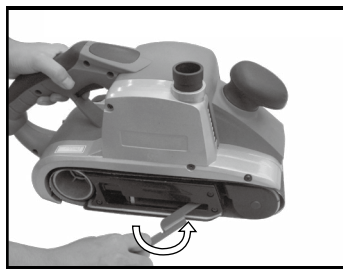


Fig. 3

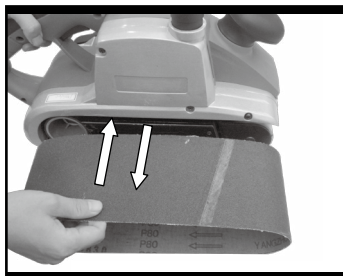


Fig. 4

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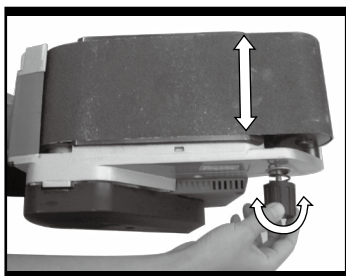


Fig. 5

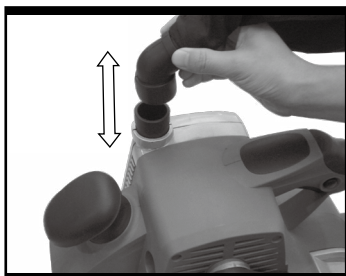


Fig. 6

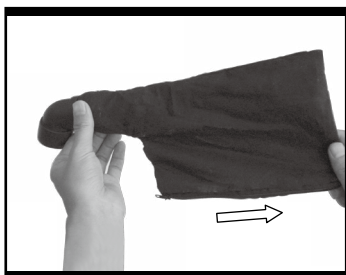


Fig. 7



Fig. 8

collection bag is full, remove and empty by opening the zip on the dust bag.

Using the dust extraction adaptor

Your sander is equipped with a dust extraction adaptor, which is designed for connecting your tool to a vacuum cleaner. Connect the dust extraction adaptor into the hose of a vacuum cleaner.

First please turn on the vacuum cleaner, then turn on the sander. If you stop sanding, first turn off the sander, then turn off your vacuum cleaner.

⚠ Warning: DO NOT face to the dust extraction spout directly. Always use your tool connected with a dust bag or connecting to vacuum cleaner.

7. DRIVE BELT (SOLD SEPARATELY) REPLACEMENT (See Fig. 8, 9)

⚠ Warning: Remove the main plug from the socket before carrying out a drive belt replacement. Do not attempt to remove the drive belt until the belt wheel has cooled down.

Remove the screw and the belt cover. Carefully cut the drive belt if not already broken and remove from your belt sander. Fit your new drive belt around the large pulley. Then install onto the small pulley by rotating clockwise and pushing the drive belt shown around the small pulley at the same time. The drive belt will be a tight fit. Fit the belt cover and the screws.

8. CARBON BRUSHES (SOLD SEPARATELY) REPLACEMENT (See Fig.10)

Remove and check the carbon brushes regularly. When they are worn to length of about 6mm, both new carbon brushes should be replaced at the same time. When changing worn carbon brushes, use a slotted screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and make sure the carbon brushes moving freely in the brush holders. Finally, secure the brush holder caps.

WORKING HINTS FOR YOUR TOOL

If your power tool becomes too hot, especially when used at low speed, set the speed to maximum and run with no load for 2-3 minutes to cool the motor. Avoid prolonged usage at very low speed. Always use a sanding belt suited to the material you wish to sand. Always ensure the work-piece is firmly held or clamped to prevent movement. Support large panels close to the sanding area. Any movement of the material may affect the quality of the sanding finish. Start your sander before sanding and turn off only after stopping sanding. For best results, sand wood in the direction of the grain. Do not start sanding without the sanding belt fitted. Empty the dust bag every 5 minutes or sooner to ensure efficient dust collection.

MAINTENANCE

Remove the plug from the socket before carrying out any adjustment, servicing or maintenance.

There are no user serviceable parts in your power tool. Never use water or chemical cleaners to clean your power tool. Wipe clean with a dry cloth. Always store your power tool in a dry place. Keep the motor ventilation slots clean. Keep all working controls free of dust. Occasionally you may see sparks through the ventilation slots. This is normal and will not damage your power tool.

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

TROUBLESHOOTING

1. If your sander will not operate, check the power at the mains plug.
2. If the sander does not abrade surface, checking the sanding belt. If the sanding belt has been worn, replace the new sanding belt and try again. The sanding belt must be kept in a dry place.
3. If a fault can not be rectified return the sander to an authorized dealer for repair.

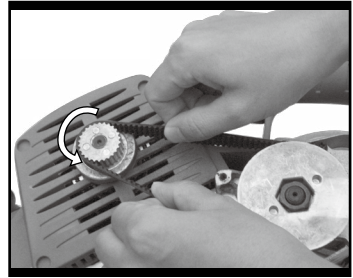


Fig. 9



Fig. 10

1200W 4" BELT SANDER

ENVIRONMENTAL PROTECTION



Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist. Check with your Local Authority or retailer for recycling advice. For further information visit www.recycle-more.co.uk.

PLUG REPLACEMENT (UK & IRELAND ONLY)

If you need to replace the fitted plug then follow the instructions below.

IMPORTANT

The wires in the mains lead are colored in accordance with the following code:

BLUE = NEUTRAL

Brown = Live

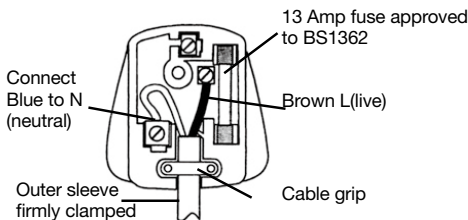
As the colors of the wires in the mains lead of this appliance may not correspond with the colored markings identifying the terminals in your plug, proceed as follows. The wire which is colored blue must be connected to the terminal which is marked with N. The wire which is colored brown must be connected to the terminal which is marked with L.



Warning:

Never connect live or neutral wires to the earth terminal of the plug. **Only fit an approved 13AMP BS1363/A plug and the correct rated fuse.**

Note: If a moulded plug is fitted and has to be removed take great care in disposing of the plug and severed cable, it must be destroyed to prevent engaging into a socket.



1200W 4" BELT SANDER

Erbauer®

DECLARATION OF CONFORMITY

We, Importer

Erbauer (UK) Ltd BA22 8RT

Declare that the product

Description: **1200W 4" Belt sander**

Model: **ERB378SDR**

Complies with the following Directives,

EC Machinery Directive **2006/42/EC**

EC Low Voltage Directive **2006/95/EC**

EC Electromagnetic Compatibility Directive **2004/108/EC**

Restrictions of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment **2011/65/EU**

Waste Electrical and Electronic Equipment (WEEE) **2012/19/EU**

Standards conform to:

EN 55014-1

EN 55014-2

EN 61000-3-2

EN 61000-3-3

EN 60745-2-4

EN 60745-1

Authorised Signatory and technical file holder

Date: 11/06/14

Signature: P. C. Harries

Name / title: Peter Harries / Quality Manager

Erbauer (UK) Ltd. Trade House, Mead Avenue, BA22 8RT



1200W 4" BELT SANDER

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