Instruction Manual
Read instructions before operating this tool.
EC - Declaration of Conformity
Import Important Information
12 Month Limited Warranty
General Safety Rules
Labels & Symbols
Additional Specific Safety Rules
Specification
Assembly
Functional Description
Operation
Maintenance
Environmental Protection
Service Parts Lists

We, the importer
Evolution Power Tools Ltd.
Venture One
Longacre Close
Sheffield
S20 3FR

Declare that the product
Part numbers: ZIC-SD6A-20
Evolution: SDS4, SDS4-800
SDS 4 Function Hammer Drill

Complies with the essential requirements of the following
European Directives:
2006/95/EC – Low Voltage Directive
2002/95/EC – Restriction of the use of Certain Hazardous
Substances in Electrical and Electric Equipment

Standards and Technical specifications referred to:
EN55014-1: 2006
EN55014-2: 2001+A1
EN61000-3-2: 2000
EN61000-3-3: 2005+A2
EN60745-1: 2006
EN60745-2-6: 2007+A1

All documentation is held on file at the above address and is
available, on request for review.

Authorized Signatory
Date: 01/9/2010
Name: Mr Matthew J Gavins
Position: Managing Director
Year of Manufacture: 2010

WARRANTY
12 MONTH LIMITED WARRANTY. Evolution power tools
reserves the right to make improvements and modifications
to design without prior notice.

Evolution Power Tools will, within twelve (12) months from the
original date of purchase, repair or replace any goods found
to be defective in materials or workmanship. This warranty is
void if the tool being returned has been used to drill/chisel
materials beyond the recommendations in the Instruction
Manual or if the drill has been damaged by accident, neglect,
or improper service. This warranty does not apply to machines
and/or components which have been altered, changed, or
modified in any way, or subjected to use beyond recommended
capacities and specifications. Electrical components are subject
to respective manufacturers’ warranties. All goods returned
defective shall be returned prepaid freight to Evolution Power
Tools. Evolution Power Tools reserves the right to optionally
repair or replace it with the same or equivalent item. There is
no warranty – written or verbal – for chisel/drill bits. In no
event shall Evolution Power Tools be liable for loss or damage
resulting directly or indirectly from the use of our merchandise
or from any other cause. Evolution Power Tools is not liable for
any costs incurred on such goods or consequential damages.
No officer, employee or agent of Evolution Power Tools is
authorized to make oral representations of fitness or to waive
any of the foregoing terms of sale and none shall be binding
on Evolution Power Tools. Questions relating to this limited
warranty should be directed to the company’s head office, or
call the appropriate Helpline number.

IMPORTANT SAFETY INSTRUCTIONS
To reduce the risk of electric shock, this equipment is fitted
with an approved cord and plug for its intended country of
use. Do not change the cord or plug in any way.
Jamming, by securely holding the drill with BOTH hands. Drill, BUT only if you resist the initial forces caused by the jamming, by securely holding the drill with BOTH hands. Keep them away from the work area.

5. Store idle tools. When not in use, tools should be stored in a dry locked-up place, out of children’s reach.

6. Never force the tools. Your tools will be more efficient and safer when used at the rate for which they were intended. Use the right tool. Do not force small tools to do the job of a heavy duty tool. Do not use tools for purposes not intended; for example do not use circular saws to cut tree limbs or logs.

8. Dress properly. Do not wear loose clothing or jewellery which may get caught in moving parts. Non-skid footwear is recommended when working outdoors. If you have long hair, tie it back and wear protective hair covering.

9. Use protective equipment. Use safety glasses. Use face or dust mask if cutting operations create dust. Connect dust extraction equipment. If the machines have a connection for dust extraction equipment, ensure these are connected and properly used.

10. Do not damage the cable. Never pull the power cable to disconnect the machine. Keep the cable away from heat, oil and sharp edges.

12. Secure workpiece. Where possible, use clamps or a vice to hold the workpiece. It’s much safer than using your hands.

13. Don’t over reach. Keep proper footing and balance at all times.

14. Maintain tools in good working condition. Keep cutting tools sharp and clean for better performance and optimum safety. Follow instructions for lubricating and changing accessories. Inspect power cables regularly and, if damaged, have them replaced by an authorised service centre. Inspect extension cables regularly and replace immediately if damaged. Keep handles dry, clean and free from oil and grease at all times.

15. Disconnect tools. Disconnect from the power supply when not in use, before any maintenance operation and when changing accessories such as blades, bits, cutters, etc.

16. Remove adjusting keys and spanners. Get into the habit of checking that adjusting keys and spanners have been removed from the machine before turning it on.

17. Avoid unintentional starting. Ensure switch is in “off” position before plugging in the machine.

18. Use proper extension leads. When the tool is used outdoors, use only extension leads intended for outdoor use and labelled as such.

19. Stay alert. Concentrate on what you are doing, use common sense and do not operate the tool when you are tired.

20. Check that no part is damaged. Before using a tool, make sure that it is in good working order. Check the alignment and condition of moving parts, mounting and any other aspect that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorised service centre unless otherwise indicated in this instruction manual. Do not use the tool if the switch does not turn on and off.

21. Warning. The use of any accessory or attachment other than one recommended in this instruction manual may present a risk of personal injury.
of use (taking account of all parts of the operating cycle, such as the times the tool is switched off, when it is running idle, in addition to trigger time).

**ASSEMBLY**

Your Evolution Power Tools saw is shipped complete. Remove all contents from the box and inspect to ensure no damage was incurred during shipping, and that the items listed below are included.

<table>
<thead>
<tr>
<th>Description</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Instruction Manual</td>
<td>1</td>
</tr>
<tr>
<td>Side Handle</td>
<td>1</td>
</tr>
<tr>
<td>Depth Gauge</td>
<td>1</td>
</tr>
<tr>
<td>SDS Drills</td>
<td>1 x 6mm x 160mm, 1 x 8mm x 160mm, 1 x 10mm x 160mm</td>
</tr>
<tr>
<td>SDS Chisels</td>
<td>1 x 25mm x 250mm, 1 x Point x 250mm</td>
</tr>
<tr>
<td>Carry Case</td>
<td>1</td>
</tr>
</tbody>
</table>

**GETTING STARTED**

**CAUTION!** Always disconnect the drill from power source before making adjustments.

Refer to the "Service Parts List Drawing".

**FUNCTIONAL DESCRIPTION**

**CAUTION!** Always be sure that the tool is switched off and unplugged before adjusting or checking a function on the tool.

**Switch action (see FIG 1)**

**CAUTION!**
- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.
- The switch can be locked in the "ON" position for ease of operation comfort during extended use. Apply caution when locking the tool in the "ON" position and maintain a firm grip on the tool.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop the drill.

For continuous operation, pull the switch trigger and then push in the lock button. To stop the tool from the locked position, pull the switch trigger fully, then release it.

A speed control screw is provided so that the maximum tool speed can be limited (variable). Turn the speed control screw clockwise for higher speed, and counterclockwise for lower speed.

**Reversing switch action (see FIG 1)**

This drill has a reversing switch to change the direction of rotation. Move the reversing switch lever to the required position (clockwise or counterclockwise rotation) as indicated by the arrows on the drill body.

**CAUTION!**
- Always check the direction of rotation before operation.
- Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.

**Selecting the action mode (see FIG 2)**

This tool has a 4 position action mode selecting switch. Push in the locking button on the switch lever and rotate the switch to the desired position. Release the locking button and ensure that the button has locked the switch in the required position.

The 4 positions are:
- **Drill**
- **Hammer Drill**
- **Chisel (unlocked)**
- **Chisel (locked)**

**Installing the side handle (see FIG 3)**

**CAUTION!** Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Always use the side grip handle to ensure operating safety. Install the side grip handle onto the drill collar and secure in place by tightening the handle. Note that the handle may be swinging by 360°. Ensure that the side handle is pushed fully home against the drill body before tightening.

**Depth Gauge (see FIG 3)**

The depth gauge is convenient for drilling holes of uniform depth. To install, loosen the side grip handle and insert the depth gauge into the hexagonal hole. Adjust to suit and tighten the side grip handle to lock both the handle and depth gauge into the desired position.

**Installing or removing a drill bit or chisel (see FIG 4)**

**CAUTION!** Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Carefully insert the SDS chisel or bit into the SDS chuck. Gently pull the bit into the chuck whilst rotating the bit slowly. Pull back on the chuck collar and continue pulling the bit gently until positive location is felt and the bit slides fully home into the chuck.

Only remove the bit when operations have finished and the bit has completely cooled down.

To remove the bit, slide the chuck collar rearward and carefully pull the bit out of the chuck.

**OPERATION**

**Standard Drilling Operation**

Ensure that the action mode selecting switch is set on the standard drill mode. See FIG 2

**CAUTION!**
- Using excessive force on the tool will not speed up the drilling. Excessive pressure will only serve to damage the tip of the bit, decrease the tool performance and shorten the service life of the tool.
- There is tremendous force exerted on the tool/bit at the time of hole break-through. Hold the tool firmly and take care when the bit begins to break through the workpiece.
- Always secure small workpieces in a vise or other hold down device.

**Drilling Wood**

When drilling wood the best results will be obtained by using dedicated wood bits equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.

**Drilling Metal**

When drilling metal the best results will be obtained by using a dedicated twist drill designed for metal drilling. To prevent the bit from slipping when starting a hole, make an indentation with a centre-punch and hammer at the point to be drilled.

Place the point of the bit into the indentation and begin drilling. Use an appropriate lubricant for the material being drilled with the exception of iron and brass which should be dried dry.

**Hammer Drilling Operation**

Select the hammer drill function on the mode selection switch. See FIG 2

**CAUTION!** There is a sudden twisting force exerted on the tool/bit at the time of hole break-through when the hole becomes clogged with chips and particles, or when striking reinforcing rods embedded in concrete. Always use the side grip handle and firmly hold the tool by both the side handle and the switch handle during hammer drilling operations. Failure to do so could result in loss of control of the tool and potential injury to the operator.

Be sure to use a dedicated tungsten-carbide tipped drill bit. Position the bit at the desired location for the hole, then pull the switch trigger. Do not force the tool. Consistent light pressure gives the best results. Keep the tool in position and prevent it from slipping away from the hole.

Do not apply extra pressure if the hole becomes clogged with chips or particles. Instead allow the tool to run at idle and then partially remove the bit from the hole. By repeating this several times the hole will be cleaned out and normal drilling may be resumed.

**Chiselling Operations**

Set the mode selection switch to the preferred operator position, either chisel (locked) or chisel (unlocked). See FIG 2

**CAUTION!** When using the tool for chiselling operations it is very important that the operator wears all the appropriate safety equipment. Safety glasses and dust masks are essential and other apparel such as gloves, safety shoes, ear protectors etc should be worn as necessary.

Ensure that all marking out is completed before any chiselling is attempted.

Insert the required chisel into the SDS chuck and ensure positive location. Offer the chisel up to the worksurface and holding the tool firmly with both hands begin the chiselling operation. Switch on the tool and begin to cut.

Do not force the tool. Gentle consistent pressure works best. Do not try to remove too much material in one pass. Several repeat passes may be needed to achieve the required results.

**MAINTENANCE**

**Note:** Any maintenance must be carried out with the machine switched off and disconnected from the mains/battery power supply.

Check that all safety features and guards are operating correctly on a regular basis. Only use this machine if all guards/safety features are fully operational.

All motor bearings in this machine are lubricated for life. No further lubrication is required.

Use a clean, slightly damp cloth to clean the plastic parts of the machine. Do not use solvents or similar products which could damage the plastic parts.

**WARNING!** Do not attempt to clean by inserting pointed objects through openings in the machines casings etc. The machines air vents should be cleaned using compressed dry air.

Excessive sparking may indicate the presence of dirt in the motor or worn out carbon brushes. If this is suspected have the machine serviced and the brushes replaced at an authorized service centre.

**ENVIRONMENTAL PROTECTION**

Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist.

Check with your Local Authority or retailer for details of your nearest recycling centre.